

# PUBLIC AUCTION

## B&W Machining, Nozzle Technologies & 1139061 Ontario Limited

Late Model High Precision CNC Machining Facility

2900 Argentia Road, Unit 2, Mississauga (Toronto), Ontario, Canada



**AUCTIONEER'S NOTE:**  
Mint Condition Machines in Pristine Facility



**AUCTION: Thursday June 21, 10:30 AM**  
**Inspection: Wednesday June 20, 9 AM to 4 PM**

**Bid Live Onsite & Online Via [Bidspotter.com](http://Bidspotter.com)**



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**5 Axis**

**Installed In 2003**

**Only 2,731 Hours!**

**Machine Kept In Clean Room**



### **DECKEL CNC LASER**

2000 (Installed In 2003) **DECKEL DML 40si**, 5 Axis CNC Laser Machining Center, 100 Watt, Class 4 Laser, Laser Type Nd:YAG, Continuous Pumped with Pulse Boost, Lasersoft 3D Control, Travels: X-15.7", Y-11.8", Z-19.7", Table Size 11.8" x 15.7", Max. Table Load 110 lbs, Rapid Feed Rate: X&Y Axes- 787.4 IPM, Z Axis-472.4 IPM, AC Servo Motors, Run Hrs 2,731, Chiller, Dust Filter, sn 11150000283

**2001**



### CNC VERTICAL MACHINING CENTERS

2001 **DECKEL** DMU 50T, Heidenhain 426 Control, 3+2 Axis, Travels: X-19.6", Y-15.7", Z-15.7", Max. Spindle Speed 9,000 RPM, Software Updates, Heidenhain TT140 Probe, Heidenhain Scales, 16 ATC, 40 Taper, sn 11035523584

1999 **DECKEL** DMU 50T, Heidenhain 426 Controls, 3+2 Axis, Max. Travels: X-19.7", Y-17.7", Z-15.7", Table Size 27.5" x 19.7", Spindle Speed 8,000 RPM, Rapid Feed Rate 472 IPM, Heidenhain Scales, 16 ATC, Cat 40, C Axis Rotation 360 Degrees, Probe, Mode 4 Option, Optional Cycle 19 - Recalculates Shape On Angle, Haas Servo Control Model HA5C Indexer, Max. Table Load 440 lbs, 22 HP, sn 11035509974

**HITACHI SEIKI** VM40II, Model CNC 30 Seicos Control, Super Productive, Travels: X-22", Y-16.1", Z-16.1", Table Size 30" x 16", 3 Axis, 20 ATC 8,000 RPM, Cat 40, Richmill 5C Indexing Table, Max. Table Load 551 lbs, 10 HP, sn 42251

**DECKEL** DMU 50T CNC VERTICAL MACHINING CENTER

**1999**



**DECKEL** DMU 50T CNC VERTICAL MACHINING CENTER



**HITACHI SEIKI** VM40II CNC VERTICAL MACHINING CENTER



PARTIAL VIEW OF TOOLING

**CNC Machine Tools Ran Oil Only**

*This brochure is meant merely as a guide. Infinity Assets make no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

Bid Live ONSITE or ONLINE at

**BidSpotter.com**



**MAZAK** MODEL SQT -SUPER QUICK TURN 15MS CNC LATHE, INTERFACED WITH **SAMECA MULTISAM** 12.65 BAR FEED



**HITACHI SEIKI** HITEC-TURN 20SII CNC LATHE



**DMM** ULTRA HIGH PRECISION LATHE



**ALEX TECH** AML-618 PRECISION LATHE

## CNC LATHES

1992 **MAZAK** Model SQT -Super Quick Turn 15MS, Mazatrol T32-3 Control, 4 Axis, Live Tooling, 8" Collet Style Chuck, Max. Swing 20.9", Max. Machining Diameter 11.8", Max. Machining Length 20.9", Max. Main Spindle 5,000 RPM, Spindle Bore 2.4", Main Spindle 25 HP, Sub Spindle 6", Sub Spindle Power 10 HP, 12 Station Tool, Live Tooling, Mill Rotation Speed 3,000 RPM, Mill Power 4 HP, Rapid Feed Rate X, Z & B- 1176 IPM, C- 100 RPM, Axis Strokes X-7.125", Z-22.75", B-23.25", Parts Catcher, Chip Conveyor, sn 106054

**SAMECA MULTISAM** 12.65 Bar Feed, Model MUZ 12/65, sn 4/586, Interfaced with Mazak

1992 **HITACHI SEIKI** Hitec-Turn 20SII, Multi Seiki Control, Max. Swing 15", Max. Turning Dia. 9.4", Max. Turning Length 15", Spindle Bore 2.3", Stroke: X-7.9", Z-15.7", Rapid Traverse X-787 IPM, Z-945 IPM, Collet Style Chuck, Tailstock, 10 Station KV Tooling, Max. Speed 5,000 RPM, Quick Change, Tool Arm, Chip Conveyor, 15 HP, sn HTS21471

## HIGH PRECISION LATHES

2004 **DMM** Ultra High Precision Heidenhain Stage, 80,000 RPM Spindle  
 1993 **ALEX TECH** AML-618 Precision Lathe, Heidenhain 3 Axis DRO, Multi Fix Swiss Tool Changer, sn 91058



**HARDINGE CONQUEST GT27SP GANG TOOL CNC LATHE**

## GANG TOOL CNC LATHES

2004 **HARDINGE** Conquest GT27SP, Fanuc 18i-T Control, Gang Tool, Cutting Diameter 11.8", Cutting Length 11.3", Bore Size 1.6", Max. Spindle 6,000 RPM, Chip Conveyor, Collet Chuck, Coolant Through Spindle, Oil Mist Filter, 5 HP, sn GTL110-18i, Including **HARDINGE** Robohand Auto Loader, Gudel Lineartec Model ZP1, sn 9863186-1

**HARDINGE** Conquest GT, Model CS-GT, Fanuc 18T Control, Super Precision, Swing Over Way Cover 11.76", Swing Over Tooling Top Plate 2.65", Travels: X-11.97", Z-11.06", Max. Spindle Speed 6,000 RPM, Chip Conveyor, Collet Chuck, Oil Mist Filter, Live Tooling Station, Indexing, 5 HP, sn GTA-1224-B-B

1998 **HARDINGE** Conquest GT, Model CS-GT, Fanuc 18T Control, Super Precision, Swing Over Way Cover 11.76", Swing Over Tooling Top Plate 2.65", Travels: X-11.97", Z-11.06", Max. Spindle Speed 6,000 RPM, Chip Conveyor, Collet Chuck, Parts Catcher, Oil Mist Filter, Coolant Through Spindle, 5 HP, sn GTA-999-B

**Huge Quantity Of New And Mint Condition HARDINGE Collets, Tooling And Consumable Tooling**



**HARDINGE CONQUEST GT, MODEL CS-GT CNC LATHES**

### PROXY BIDDING:

We will be happy to bid on your behalf if you are unable to attend our auction.

Please call our office at 1-866-669-8893, or visit our website to submit a proxy bid. [infassets.com](http://infassets.com)

Bid ONLINE at

**BidSpotter.com**



**ROYAL MASTER** MODEL CG-12X4 CNC CENTERLESS GRINDER



**STARRETT** COMPARATOR MODEL HB400



**ACC OKAMOTO** MODEL ACC-12.24ST, 12"x24" SURFACE GRINDER



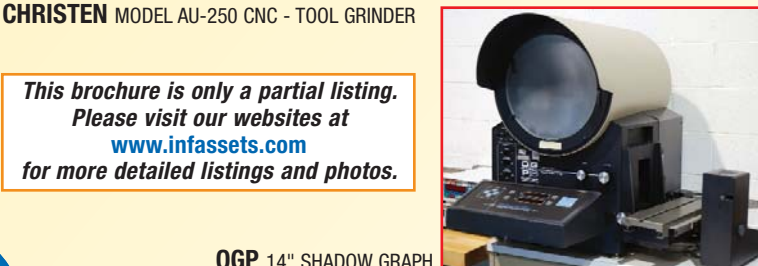
**DME** PRECISION PIN CUT OFF & GRINDING MACHINE MODEL PPC750



**CHRISTEN** MODEL AU-250 CNC - TOOL GRINDER



**TESA** MICRO HITE 3D COORDINATE MEASURING MACHINE



**OGP** 14" SHADOW GRAPH



## GRINDERS

**ROYAL MASTER** Model CG-12x4, Centerless Grinder, Full CNC, Allen Bradley Panel View 550 Control, In Feed & Through Feed Capabilities: .004" - 1.5" Diameter, Max Grinding Wheel 12", Crush Former On Back, Magnetic & Fabric Filter, 575V, sn 2227

**ACC OKAMOTO** Model ACC-12.24ST, 12"x24" Surface Grinder, Filtration, Electro Magnetic Chuck, 230V, sn 3206

**CHRISTEN** Model AU-250 CNC - Tool Grinder, sn 266

**DME** Precision Pin Cut Off & Grinding Machine Model PPC750

Tool Grinder on Pedestal

## ROBOT

2006 **MOTOMAN** HP20-6, 6 Axis Robot, Yasnac NX100-HP20 Controls, Max Payload 13 lbs, H-Reach 75.4", sn S5M 418-1-4

## EXTRUDE HONE

1993 **EXTRUDE HONE** Vector 8/6, 14" Diameter Base Plate, 8" Ram, sn R95-0150

## PRECISION PRESS

**HYPRAMAG** High Precision Spotting Press, Bachofen Hydraulik Pump, Made in Switzerland, 14"x14" Bed

## WELD DEPARTMENT

**MILLER** Syncrowave 250 Welder w Coolmate 4 Chiller

(3) 2004 **NEDERMAN** Articulating Dust Collectors

## SUPPORT EQUIPMENT

**CREST ULTRASONIC** Robotic Dipping Line, 5 Stations: Rough Clean, Heavy Clean, Rinse, Rinse, Dry, 17' Robotic Gantry, Station Tank Sizes Approx 18" x 12" x 13"

**BRIDGEPORT** Series 1 Mill, Acurite Mill Mate 2 Axis DRO, 9"x42" Table, 2 HP, sn J296175

**SIRCO** Roll In Bandsaw

**COLCHESTER** Tornado 1m Servo Drive Barfeed

High Pressure Cool Jet Pump  
Chip Blaster

## AIR COMPRESSORS

**ATLAS COPCO** GA 11FF - 15 HP Compressor

**RK MACHINERY** 5 HP Compressor

**ZEKS** Dryer

**AERCOLOGY** Dust Collector

## CMM

2005 **TESA** Micro Hite 3D Coordinate Measuring Machine, Tesa Star Touch Trigger Probe PS1-11R, Travels: X-18", Y-20", Z-16", Measuring Speeds 29.9 IPS, TESA Display Electronics System

**TESA** DIGITAL HEIGHT GAUGE

*This brochure is only a partial listing.  
Please visit our websites at  
[www.infassets.com](http://www.infassets.com)  
for more detailed listings and photos.*



**1993**

**EXTRUDE HONE VECTOR 8/6**



**2006**

**MOTOMAN HP20-6, 6 AXIS ROBOT**



**HYPRAMAG HIGH PRECISION SPOTTING PRESS**

## APPRAISAL SERVICES

Behind each Infinity appraisal stands over 3 decades of industrial knowledge and expertise. Let our CPPA certified appraisers conduct your next appraisal. Call us in complete confidence at **905-669-8893**



**CREST ULTRASONIC 5 STATION ROBOTIC DIPPING LINE**

## PRECISION INSPECTION

**STARRET** Comparator Model HB400, Quadrachek 2000 Control, 16", sn 3383-1-91

**OGP** 14" Shadow Graph, Di Metric Plus Vision Computer

(3) **TESA** Digital Height Gauges  
Huge Quantity Of Precision Inspection Equipment, Marble Tables Etc.

## REACH TRUCK

**RAYMOND REACH** Truck, 3,000 lb Capacity, 18' Reach, Charger

## TRAILER

**PACE AMERICAN** 30' Vehicle & Kitchen Trailer, Generator, Awning Attachment, Model NBF830TA4

## MISCELLANEOUS

Huge Quantity Of Assorted Tooling, Tool Holders, Cutters, Large Selection Of Mint Condition **LISTA** Cabinets, Tables, Storage Systems, 3 **SPIDER TANK** Totes, 6 Assorted Parts Cleaners, Assorted Raw Material, WIP Inventory, Assorted Hoses, Foam, Precision Vices, Gage Block Sets, Precision Lights, Office Furniture & Equipment



**BRIDGEPORT SERIES 1 MILL**



**SIRCO ROLL IN BANDSAW**



**PARTIAL VIEW: LARGE QUANTITY OF RAW MATERIAL & NOZZLE INVENTORY**



**1 of 2 Compressors**

**ATLAS COPCO** GA 11FF - 15 HP AIR COMPRESSOR



**PACE AMERICAN** 30' VEHICLE & MOBILE KITCHEN TRAILER

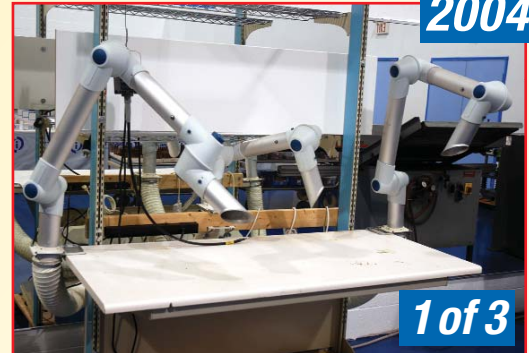


**As New!**

PARTIAL VIEW OF MINT CONDITION LISTA CABINETS & STORAGE SYSTEMS



PARTIAL VIEW OF PRECISION INSPECTION EQUIPMENT & AS NEW LISTA WORK TABLES



**2004**

**1 of 3**

**NEDERMAN** ARTICULATING DUST COLLECTORS

**INFINITY AUCTION CALENDAR**

**Wednesday June 6th 11:00 am**  
Surplus To The Ongoing Operations Of  
**Ericson Manufacturing**  
Tool & Die Facility

**Saturday June 23rd 10:00 am**  
**Keystone Fitness**  
Blowout Of Quality Commercial  
Grade Surplus Fitness Equip.

**Tuesday June 19th 10:30 am**  
Surplus To The Ongoing Operations Of  
**Satcon Tehcnology Corp.**  
Solar Power Inverter Manufacturer

**Tuesday June 26th 10:30 am**  
**Oxford Web Printing**  
Complete Newspaper & Custom  
Printing Facility & Real Estate



**MILLER** SYNCROWAVE 250 WELDER



**SPIDER TANK** STORAGE TOTES

**TERMS OF SALE**



**Payment:** All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Maximum credit card charge of \$2,000.

All online bidders must register on Bidspotter by 5pm Wednesday June 20. A 15% buyers premium will be added to all onsite purchases (18% Online). A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 4 pm, Friday June 22, 2012. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

**REMOVAL TIMES**

All Items By Friday June 29, 2012. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

**DIRECTIONS:** From Toronto Intl Airport to 2900 Argentia Road, Mississauga, Ontario, L5N8G6. Approx. 24KM, 20 Mins. Exit Airport, follow 427 S to 401 W, Take Exit 336 for Mississauga Road, Turn right onto Mississauga Rd, Turn left onto Derry Rd W, Turn right onto Argentia Rd, Destination will be on the left

**HOTELS NEAR AUCTION SITE:**

<b>Holiday Inn Hotel</b>	2565 Argentia Road, Mississauga	905-542-2121
<b>Motel 6 Toronto</b>	2935 Argentia Road, Mississauga	905-814-1664
<b>Courtyard Toronto</b>	7015 Century Avenue, Mississauga	905-567-5566

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