

## Columbia Machine Tool Rigging Fees

	<u>Rigging to Include:</u> Electrical disconnect, dismantle and prep where applicable and loading onto provided trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Export buyers contact riggers for container or specialty pricing.	
<b>Lot</b>	<b>Description</b>	<b>Rigging</b>
1	2006 FRYER VB-100 CNC VERTICAL MACHINING CENTER, TRAVELS: X-100", Y-35", 8,000 RPM, S/N 10618, 24 ATC, CAT50, FANUC SERIES 21I-MB CONTROL, 220V, HANDY PULSE CONTROL	\$ 1,750.00
15	2006 FADAL VMC 6030HT CNC VERTICAL MACHINING CENTER, TRAVELS" X-60", Y-30", Z-30", S/N 032004117098, 10,000 RPM, CAT40, 3PH, 240V, 21KVA, 20 ATC, FADAL MULTIPROCESSOR CONTROL	\$ 1,750.00
16	REX MANUFACTURING 30KVA TRANSFORMER	\$ 75.00
26	FADAL VMC 4020A-917-1 CNC VERTICAL MACHINING CENTER, TRAVELS: X-40", Y-20", Z-28", 1,500LB TABLE CAP., CREATIVE EVOLUTION DIGITAL CONTROL, CAT40, 20 ATC, REX MANUFACTURING 30KVA TRANSFORMER, 230V	\$ 950.00
41	DOOSAN MILLAC 65V CNC VERTICAL MACHINING CENTER, 30 ATC, 30" X 60", 2 TON TABLE CAP., S/N MVE022, BT50, FANUC SERIES O-M CONTROL, OILMATIC COOLING UNIT, 220V, WINDOWS 7 COMPUTER/ENCLOSURE BOX	\$ 950.00
42	JVC 75KVA TRANSFORMER	\$ 75.00
61	NAKAMURA-TOME SUPERTURN ST4B5L CNC LATHE, 27" SWING, 70" BETWEEN CENTERS, S/N C4380C, CHIP CONVEYOR, FANUC CONTROL, 6 STATION TURRET W/ TOOL HOLDERS/ATTACHMENTS, SPEEDS TO 3,500 RPM, HYDRAULIC POWER PACK, REX MANUFACTURING 35KVA TRANSFORMER, 220V, HP COMPUTER	\$ 1,200.00
66	TOS SN500N HD UNIVERSAL CENTRE LATHE, 60" BETWEEN CENTERS, 20" SWING, S/N 703, HEIDENHAIN 2 AXIS DRO, 10" 3 JAW CHUCK, QUICK CHANGE TOOL POST, JACOBS CHUCK/TAILSTOCK, S/N 68005015010211, 12.5 - 2,000 RPM	\$ 400.00

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83	FIRST VERTICAL MILLING MACHINE, 3HP, 10" X 50" TABLE, ALIGN POWERFEED, HEIDENHAIN 2 AXIS DRO, R8 COLLET SET, SPEEDS TO 4,500 RPM	\$ 175.00
102	FIRST LC-1-1/2 VS VERTICAL MILLING MACHINE, 9" X 42" TABLE, 2HP, MITUTOYO 2 AXIS DRO, SPEEDS TO 4,500 RPM, R8 COLLET SET	\$ 175.00
111	FIRST LC-1-1/2 VS VERTICAL MILLING MACHINE, 9" X 42" TABLE, 2HP, NEWALL DIGIPAC 6000 2 AXIS DRO, R8 COLLETS	\$ 175.00
119	FIRST LC-1VS VERTICAL MILLING MACHINE, 9" X 42" TABLE, 2HP, SPEEDS TO 4,500 RPM, S/N 76069226	\$ 175.00
127	COLLET 4850 HORIZONTAL BORING MILL, S/N 2411, 6 TO 1,20 RPM, 4" SPINDLE, 36" X 55" TABLE, TRAVELS" X-64", Y-10", Z-70", 380V	\$ 1,250.00
133	RABOMA 12RH1600 RADIAL ARM DRILL, 6' ARM, 34" X 39" BOX TABLE, 2-1/2" BORE, JVC 15KVA TRANSFORMER, 380V	\$ 950.00
136	2001 BAXTER VERTICUT 280S ROLL-IN BANDSAW, S/N 4941, 12' X 1" BLADE, 2HP, 115V, CLAMPS, COOLING CHAMBER, ROLLER INFEED	\$ 100.00
140	GROB 4V-24 VERTICAL BANDSAW, 24" THROAT, BLADE WELDER, S/N 1281, 24" X 28" TABLE, 600V, SPARE BLADES	\$ 100.00
141	MEP SV315 CHOP SAW, 6 SPEED, 575V	\$ 50.00
142	PCM 1M635R LATHE, 12' BED, 16" 3 JAW CHUCK, 28" SWING, QUICK CHANGE TOOL POST, SPEEDS TO 1,250 RPM, S/N 2572, TAILSTOCK, (3) STEADY RESTS, 19-1/2" 4 JAW CHUCK, 16" 3 JAW CHUCK, 14" 3 JAW CHUCK, SPARE JAWS, 440V	\$ 650.00
144	SANDBLAST CABINETS - PNEUMATIC W/ RECLAIM	\$ 50.00
146	TOS BPH20 SURFACE GRINDER, 8" X 23" MAGNETIC CHUCK, S/N 02262, DUST COLLECTOR, 525V	\$ 250.00

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147	TOS B428 CYLINDRICAL GRINDER, S/N 60624, SPEEDS TO 710 RPM, 575V POWER SUPPLY, 54" BED, TAILSTOCK	\$ 300.00
153	SUNNEN CYLINDER KING CV 616-D VERTICAL HONING MACHINE, S/N 2453, 230V W/ TOOLING, 16" 3 JAW CHUCK,	\$ 350.00
158	MOORE NO. 3 PNEUMATIC JIG GRINDER, S/N G142	\$ 200.00
159	8" VERTICAL BELT SANDER	\$ 50.00
160	PRVOMAJSKA V1 VERTICAL MILLING MACHINE, 10" X 45" TABLE, 1HP, 1-1/2" BORE	\$ 175.00
176	DEVILBLISS 10HP TANK TYPE AIR COMPRESSOR, 175 PSI	\$ 250.00
177	CURTIS WRIGHT AIR DRYER	\$ 100.00
183	APPROX. 60"L X 96"W X 12"H GRANITE SURFACE PLATE	\$ 200.00
230	HAMMOND 15KVA TRANSFORMER	\$ 75.00
	<b>ALL SMALL ITEMS \$90.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPING, ETC</b>	Contact Rigger
	<b>ALL OTHER LIFTS ARE BASED ON \$25.00 PER LIFT OR \$90.00 PER HOUR</b>	Contact Rigger
	<p style="text-align: center;"><b>Canadian Industrial Services</b>              8963 Danforth Road East              Coburg, Ontario              Canada K9A 4J8  <b>Attn: Don Finkle</b>              Office: 1-905-372-8333              Mobile: 1-905-376-0233              Fax: 1-905-372-4473              don@teamcis.ca</p>	