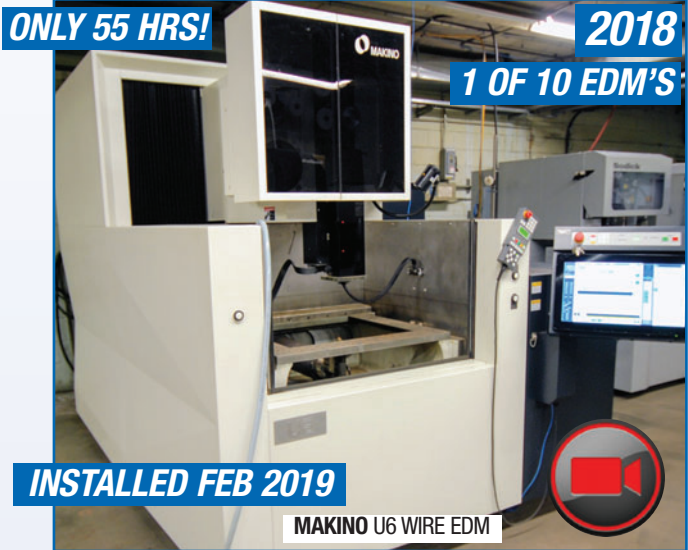


# ONLINE AUCTION

## COMBER TOOL & MOLD ENGINEERING INC.



## Late Model CNC Machining Facility

6537 Taylor Ave., Comber (Windsor), ON

**CLOSES: Tuesday November 19, 11AM (ET)**

**Inspection: Monday Nov. 18, 9 AM to 4 PM or by appointment**

**Bid Online Via**  
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# LATE MODEL CNC VERTICAL MACHINING CENTERS



MAKINO F5 CNC VERTICAL MACHINING CENTER



MAKINO F3 CNC VERTICAL MACHINING CENTER

## CNC VERTICAL MACHINING CENTERS

(2) 2015/14 **MAKINO F5** CNC Vertical Machining Center, s/n's V150851, V150789, 20" x 40" Table (1000mm x 500mm), Makino Professional 5 CNC Control, Travels: X-900mm, Y-500mm, Z-400mm, 20,000 RPM, HSK-A63, Probe, (30) ATC, Blum Laser, Dual Auger Chip Recovery, Oil Matic Oil Temperature Regulator, SMC Air Dryer, 0.05 Micron Glass Scales, Makino's Core Cooled and Under Race Lubricated Spindle Technology, Makino's Super Geometric Intelligence (SGI.4)

(2) 2013/2012 **MAKINO F3** CNC Vertical Machining Center, s/n's V140461, V140342, 20" x 34" Table (850mm x 500mm), Makino Professional 5 CNC Control, Travels: X-650mm, Y-500mm, Z-450mm, 20,000 RPM, HSK-A63, Probe, (30) ATC, Blum Laser, Oil Matic Oil Temperature Regulator, SMC Air Dryer, 0.05 Micron Glass Scales, Makino's Core Cooled and Under Race Lubricated Spindle Technology, Makino's Super Geometric Intelligence (SGI.4)

(2) 2002 **HURON KX8** CNC Vertical Machining Center, s/n's 01B262 (New Spindle), B01262, 24" x 32" Table, Siemens CNC Control, Travels: X-700mm, Y-600mm, Z-450mm, 24,000 RPM, HSK-A63, (20) ATC, Chip Conveyor

**MATSUURA MC-1000VF** CNC Vertical Machining Center, 20" x 44" Table, Matsuura EN4-1400A CNC Control, (30) ATC, 40 Taper, s/n 930610589



HURON KX8 CNC VERTICAL MACHINING CENTER



MATSUURA MC-1000VF CNC VERTICAL MACHINING CENTER

## CNC BRIDGE TYPE VERTICAL MACHINING CENTERS

2000 **NICOLAS CORREA FP-40/40** CNC Bridge Type Vertical Machining Center, s/n 8951101, 50" x 160" Table (4000mm x 1250mm), 80" Between Housings (2500mm), Heidenhain CNC Control, Travels: X-3500mm, Y-3000mm, Z-1000mm, 50 Taper, Horizontal Spindle, Dual Auger Conveyor

**NICOLAS CORREA FP-30/30** CNC Bridge Type Vertical Machining Center, s/n 8900104, 49" x 120" Table (3000mm x 1250mm), 69" Between Housings (1680mm), Heidenhain CNC Control, Travels: X-2500mm, Y-1800mm, Z-800mm, 50 Taper, Horizontal Spindle

2001 **NICOLAS CORREA Euro-2.000** CNC Bridge Type Vertical Machining Center, s/n 900054, 40" x 80" Table (1000mm x 2000mm), 49" Between Housings, GE Fanuc Series 16i-M CNC Control, Travels: X-2000mm, Y-1250mm, Z-650mm, 12,000 RPM, CAT40, ATC, Dual Auger Chip Recovery

**NICOLAS CORREA Euro-2.000** CNC Bridge Type Vertical Machining Center, s/n 9000104, 40" x 80" Table (1000mm x 2000mm), 49" Between Housings, GE Fanuc Series 16i-M CNC Control, Travels: X-2000mm, Y-1250mm, Z-650mm, 12,000 RPM, CAT40, ATC, Dual Auger Chip Recovery w/ 4th Axis & Tailstock



NICOLAS CORREA FP-40/40 CNC BRIDGE TYPE VERTICAL MACHINING CENTER (2000)

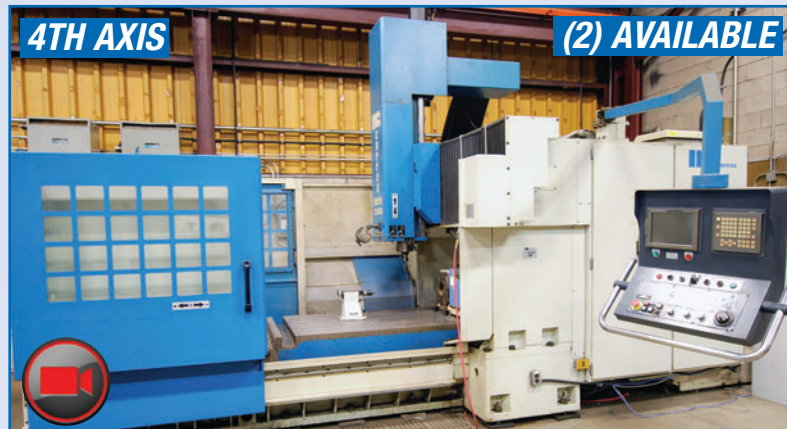


**VIEW VIDEOS OF MACHINERY AT INFINITYASSETS.COM**

**NOTE: THIS SALE IS BEING CONDUCTED IN US FUNDS**



NICOLAS CORREA FP-30/30 CNC BRIDGE TYPE VERTICAL MACHINING CENTER



NICOLAS CORREA EURO-2.000 CNC BRIDGE TYPE VERTICAL MACHINING CENTER (2001)



# LATE MODEL EDM'S



**MAKINO U6 WIRE EDM**



**SODICK VZ500L WIRE EDM**



**SODICK AQ750L WIRE EDM**



**SODICK AD325L WIRE EDM**



**SODICK AQ325L WIRE EDM**

## EDM'S

2018 **MAKINO** U6 Wire EDM (installed Feb 2019), Hyper i CNC Control, s/n W150740, Travels: X-650mm, Y-450mm, Z-420mm, Tank Size 770mm x 590mm, Hyper I Controller, 10 thou and 12 thou PICO guides, 16kg wire spool option, HyperConnect remote access and operation (EDM Viewer & EDM Mail) option, GS-Cut (Belly Wizard) technology, ProTech rust protection, Dual Flush Pumps, Automatic Wire Threading System, "1-Click" Energizer Indexing, Dual Filers with one touch "Air Purge", Wire Cleaning & Drying system, Multi-function Handbox with digital readout

(2) 2016 **SODICK** VZ500L Wire EDM, LN2W Control, s/n's T0310, T0311, Travels: X-500mm, Y-350mm, Z-250mm

2003 **SODICK** AQ750L Wire EDM, LN1W Control, s/n 0129, Travels: X-29.5", Y-19.6", Z-15.7", 3,300lb Max Workpiece Weight

2002 **SODICK** AQ750L Wire EDM, LN1W Control, s/n 9058, Travels: X-29.5", Y-19.6", Z-15.7", 3,300lb Max Workpiece Weight

2008 **SODICK** AD325L Wire EDM, LN1W Control, s/n 0125, Travels: X-320mm, Y-250mm, Z-220mm

2004 **SODICK** AQ325L Wire EDM, LQ1W Control, s/n 2056, Travels: X-13.7", Y-9.8", Z-8.6", UV-3.1", Boyu LN-5800 Water Chiller

2003 **SODICK** AQ325L Wire EDM, LQ1W Control, s/n 1686, Travels: X-13.7", Y-9.8", Z-8.6", UV-3.1", Boyu LN-5800 Water Chiller

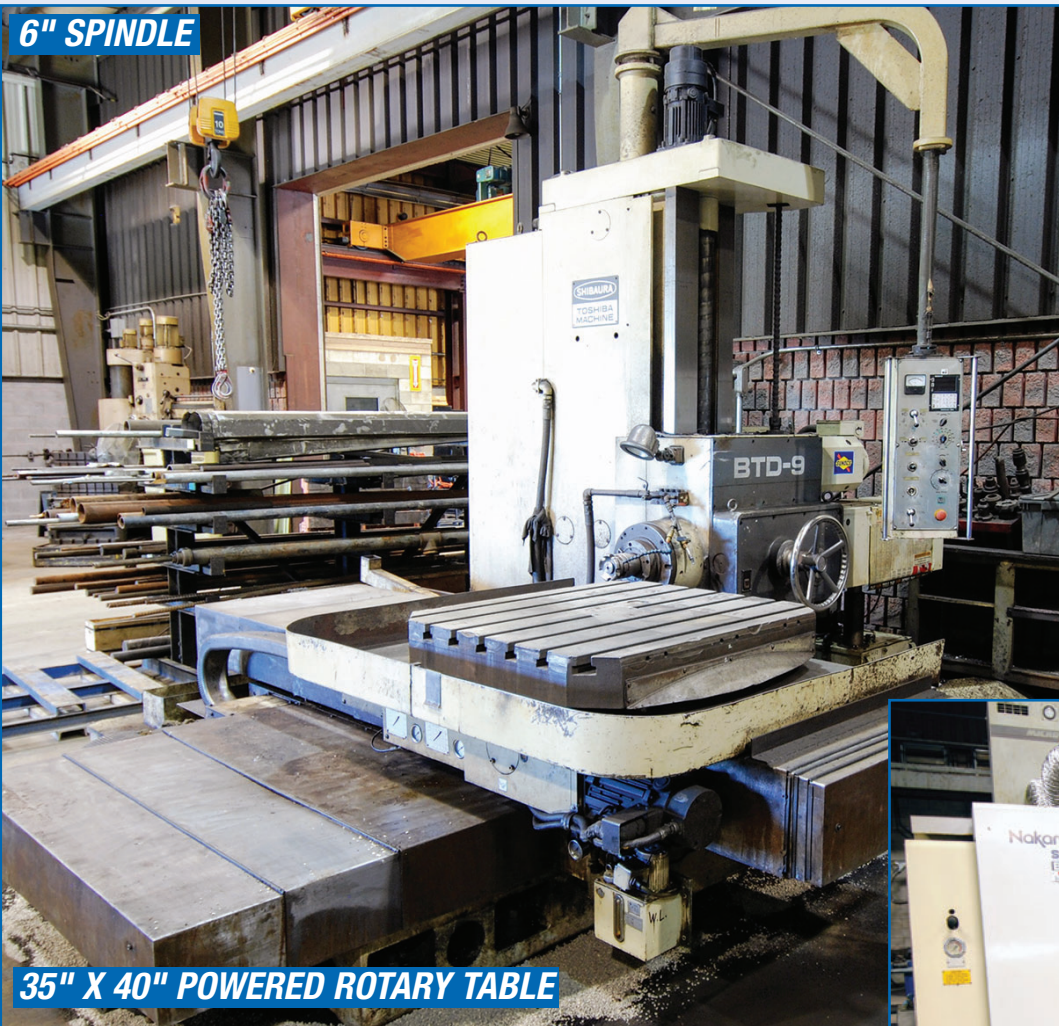
**ONA** Datic D-360-F Sinker EDM, Datic F60 Control, 16" x 24" Table, s/n 6646/9411

**JEM** 350 Sinker EDM, 10" x 24" Table, s/n 900349

**NOTE: THIS SALE IS BEING CONDUCTED IN US FUNDS**



**6" SPINDLE**



**35" X 40" POWERED ROTARY TABLE**

**TOSHIBA SHIBAURA BTD-9 TABLE TYPE HORIZONTAL BORING MILL**

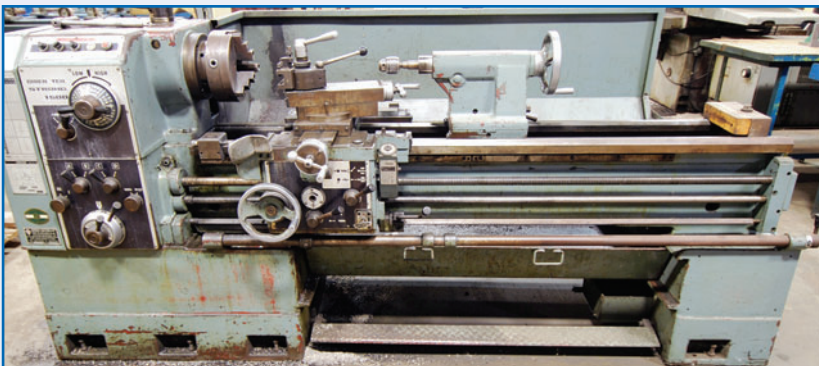


**(5) MILLS AVAILABLE**

**BRIDGEPORT VERTICAL MILLING MACHINE**



**NAKAMURA-TOME SC-300 CNC LATHE**



**CHIEN YEH STRONG 1500 ENGINE LATHE**

### **BORING MILL**

**TOSHIBA SHIBAURA BTD-9** Table Type Horizontal Boring Mill, Tosnuc CNC Control, 6" Spindle, 35" x 40" 4th Axis Powered Rotary Table, Cat 50, 1,250 RPM, s/n 113518

### **CNC LATHES**

**NAKAMURA-TOME SC-300** CNC Lathe, Fanuc Series 21-T CNC Control, 10" 3-Jaw Chuck, Tailstock, Turret, Chip Conveyor, Micro Air Dust Collector

### **MILLING MACHINES**

**BRIDGEPORT** Vertical Milling Machine, 9" x 42" Table, Heidenhain 2-Axis DRO, 2HP, 4,200 RPM

(2) **MAXIMART S-3VS** Vertical Milling Machine, s/n's 991404, 991073, 10" x 50" Table, Newall 2-Axis DRO, 3HP, 4,300 RPM

**KONDIA FV-1** Vertical Milling Machine, 12" x 48" Table, Heidenhain 2-Axis DRO, 4,000 RPM, s/n U-440

**KONDIA FV-1** Vertical Milling Machine, 12" x 48" Table, 4,000 RPM, s/n T-711

### **LATHES**

**CHIEN YEH STRONG 1500** Engine Lathe, 3-Jaw Chuck, 20" Swing x 60", Tailstock, Tool Post, 1,800 RPM, 2" Bore

### **SURFACE GRINDERS**

**BLOHM-HFS** Surface Grinder, 20" x 48" Magnetic Chuck, s/n 1101008, Neurofrier III Control Station

**NICCO NSG-6H** Surface Grinder, 12" x 24" Magnetic Chuck, s/n G4205

(2) **BROWN & SHARPE 618** Micromaster Surface Grinder, 6" x 18" Magnetic Chuck, s/n's 523-6181-1993, 523-6181-5794



**20" X 48"**

**BLOHM-HFS SURFACE GRINDER**



**6" X 18"**

**(2) AVAILABLE**

**BROWN & SHARPE 618 MICROMASTER SURFACE GRINDER**





**(3) CMM'S AVAILABLE**

LK G-90C CMM



MITUTOYO PH-3500 PROFILE PROJECTOR



**(2) FORKLIFTS AVAILABLE**

HYSTER S60XM PROPANE FORKLIFT



**2015**

**1 Of 2**

**50HP**

ATLAS COPCO GA37VSD+ FF VARIABLE SPEED AIR COMPRESSOR



**APPROX. 150-TON CAP.**

HYDRAULIC PRESS



**5' ARM**

WMW HECKERT RADIAL ARM DRILL



ROUBAX VERTICUT 115-A ROLL-IN BANDSAW



**2006**

**DIESEL**

DODGE RAM 2500 PICKUP TRUCK

## QUALITY CONTROL

LK G-90C CMM, 79" x 53.5", s/n G90C/16955/99 w/ LK Power Supply, Renishaw PH9A Probe, Renishaw PI 200 Probe Interface, Renishaw PHC9 Controller, Wilkerson A00-AH-Q81 Air Dryer

2003 LK Integra CMM, 43" x 41", s/n IN/57301/03 w/ LK Power Supply, Renishaw PHT10 Probe, LK Pendant, Renishaw PHC 10-2 Controller, Renishaw PI200 Interface

DEA A00C CNC Swift CMM, 35" x 29.5", DEA TU01 Pendant, Power Supply

MITUTOYO PH-3500 Profile Projector, Mitutoyo Micropak 2 2-Axis DR0, s/n 800112

## FORKLIFTS

HYSTER S60XM Propane Forklift, 6,000lb Cap., 126.4" Max Lift, 2-Stage Mast, Side Shift, Cushion Tires, s/n D187C03594T

TCM FCG25-4L Propane Forklift, 4,300lb Cap., 189" Max Lift, 3-Stage Mast, Side Shift, Outdoor Tires, s/n N/A

## VEHICLES

2006 DODGE Ram 2500 Pickup Truck, Cummins Turbo Diesel, VIN# 3D3KS26C26G252909

2000 DODGE Ram 2500 Pickup Truck, Cummins 24 Valve Turbo Diesel, Laramie SLT, VIN# 3B7KC26691M516234





PARTIAL VIEW OF SUPPORT EQUIPMENT

## SUPPORT EQUIPMENT

2015 **ATLAS COPCO** GA37VSD+ FF Variable Speed Air Compressor, 50HP, s/n AP1828409  
 2000 **ATLAS COPCO** GA37 Air Compressor, 50HP, s/n All 366302  
 Hydraulic Press, Approx. 150 Ton Cap., 45" x 56" Bed, Pit Mounted  
**WMW** Heckert Radial Arm Drill, 5' Arm  
**ROUBAX VERTICUT** 115-A Roll-in Saw, s/n 486  
**RUEMELIN** AG Sandblast Cabinet, 60" x 36", s/n 34806  
**RUEMELIN** D5698 Dust Collector, 375 Gallon, s/n 34807  
**RUSCH** HBS 250 Horizontal Bandsaw

**MILLER** Syncrowave 300 Welder w/ Miller Coolmate V3 Cooling Unit

**HOBERT** Welder w/ Wire Feeder

**TORRIT** Dust Collector

40' Seacan

**PLUS:** HSK-A63, 40 & 50 Taper Tool Holders, Tool Holder carts, Lista Cabinets, Drill Bits, End Mills, Reamers, Precision Instruments, Granite Plates, Hoist Systems, Heavy Duty Carts, Workbenches, Metal Shelving, Chillers, Transformers, KURT Vises, Toolboxes, Power & Hand Tools, Angle Plates, Lift Carts, Bar Stock, Hydraulic Power Packs, Wire, Motors, Warehouse Fans, Grinding Wheels, Jib Cranes, Dump Hoppers, Pedestal Grinders, Lifting Chains & Magnets, Tool/Cutter Grinders and Much More!

## TERMS OF SALE Sale Conducted in US FUNDS

**Payment:** All payments must be in Cash, Certified Funds, Wire Transfers, or Company Cheques, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All bidders must register on Bidspotter by Monday November 18, 5pm.

A 18% buyers premium will be added to all Online purchases.

A \$2,000 refundable security deposit is required upon online registration.

A 25% deposit is required at time of purchase, balance due by Wednesday Nov 20, 2019, 4pm. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website.

## REMOVAL TIMES

All items by Friday November 29, 2019.

No items may be removed during auction. NO EXCEPTIONS.

**DIRECTIONS:** To 6537 Taylor Ave, Comber, ON NOP 1J0

**From Toronto International Airport** (Approx 310 Km, 3 hrs)

Exit airport get on ON-427 S, Follow ON-401 W to Comber Side Rd/ON-77 in Pointe aux Roches, Lakeshore. Take exit 48 from ON-401 W. Continue on ON-77. Drive to Taylor Ave in Comber. Destination will be on the left

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