

PUBLIC AUCTION

EPM Inc.

CNC Boring & Machining Facility

210 Creditstone Road, Concord (Toronto), Ontario Canada



 Visit infinityassets.com for Videos of Boring Mills in Operation!




Auction: Tuesday May 27, 10:30 AM (ET)
Inspection: Monday May 26, 9 AM to 4 PM

Bid Live Onsite & Online Via

BidSpotter.com

 **INFINITY**
Asset Solutions

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TOS & PBR CNC

**Updated
Heidenhain Control**



Full 4th



TOS Model WHN13.4C, 5" Spindle, 63" x 71" Table, Travels: X-78.7", Y-78.7", Z-26", Full 360,000 Position, 1,250 RPM, Heidenhain 426 CNC Control, 2 New Motors on X&Y, New Turcite On Gibbs, 50 HP Spindle Motor, sn 713384



PBR Model AF 110, 4.3" Spindle, 59" x 49" Rotary Table, Travels X (Cross)-59", Y (Vertical)-47.2", Z (Spindle)-19.68", W (Table Longitude)-59", 90 Degree Programmable, 50 Taper, 2,000 RPM, Rapid Travels 314 IPM, Heidenhain CNC Control Model 155, Max Table Capacity 8,818 lbs, Cross Saddle & Table Turcite Replaced, sn 142184



**VIEW OF 6
ANGLE PLATES
UP TO 6'**

C BORING MILLS

**Heidenhain Control
Updated in 2011**



Full 4th



PBR Model AF 110, 4.3" Spindle, 39" x 49" Rotary Table, Travels X (Cross)-78.7", Y (Vertical)-59", Z (Spindle)-19.68", W (Table Longitude)-59", Full 360,000 Position Programmable, 2,000 RPM, Rapid Travels 314 IPM, Heidenhain 426CB CNC Control, Max Table Capacity 8,818 lbs, Table Saddle & Cross Slide Turcite Replaced & Scraped In, Ballscrews Replaced (All Updated & Done in 2011), sn 139693



**Heidenhain Control
Updated in 2011**



PBR Model AF 110, 4.3" Spindle, 39" x 49" Rotary Table, Travels X (Cross)-59", Y (Vertical)-47.2", Z (Spindle)-19.68", W (Table Longitude)-59", 90 Degree Programmable, 2,000 RPM, Rapid Travels 314 IPM, Heidenhain CNC Control - Model 410 (Updated in 2011), Max Table Capacity 8,818 lbs, Cross Saddle & Table Turcite Replaced in 2009, sn 142170

PBR VERTICAL HEAD ATTACHMENT. ALSO AVAILABLE: SPARE BOARDS, MOTORS, SCALES, PARTS ETC.

CNC VERTICAL MACHINING CENTERS

10,000 RPM



2008

Installed New in 2011!



MAG FADAL Model VMC 4020 FX, Fanuc Oi-MC Control, Travels: X-40", Y-20", Z-20", Table Size 48" x 20", 10,000 RPM, 40 Taper, 21 ATC, Max Table Capacity 3,641 lb, Rapid Traverse XYZ – 1,000 IPM, Cutting Feed Rate 400 IPM, Flood Coolant, 15 HP, sn 012008071798

2006

Coolant Through Spindle

12,000 RPM



Heidenhain iTNC 530 3D High Speed Control



DECKEL MAHO DMC 835V, Heidenhain iTNC 530 3D High Speed Control, Travels: X-32.9", Y-20", Z-20", Table Size 22" x 39.5" 12,000 RPM, 40 Taper, 30 ATC, Coolant Through Spindle, Rapid Traverse XYZ- 1,181 IPM, Max Table Load 2,200 lbs, Chip Conveyor, 3,743 Cutting Hrs, sn 15415022914

2003



VECTOR 16"x32" FULL AUTO HYDRAULIC SURFACE GRINDER

SURFACE GRINDERS

2003 **VECTOR** 16"x32" Full Auto Hydraulic Surface Grinder, Model PFG 4080AHD, Electro Mag Chuck, Incremental Downfeed, Paper Filtration, Magnetic Separator, sn 0345051

CHEVALIER Model 618M, 6"x18" Chuck, 2 HP

14"x28" Spare Surface Grinder Chuck

ROTARY SURFACE GRINDER

BLANCHARD No 18-42 Rotary Surface Grinder, 42" Magnetic Chuck, Neurofrier Control, Swing Inside Guards 48", Segmented Grinding Wheel Diameter 20", Rapid Raise & Lower Interlocked, Feed Self Contained Coolant System, Wheel Speed 720 RPM, Magna Flux Chuck Control, Max Weight On Chuck 2,000 lbs, 35 HP, sn 9424

SAWS

HYD MECH S-20 Series II Horizontal Bandsaw, 13"x18" Capacity

ER MAIER Roll In Vertical Bandsaw

42" Chuck



BLANCHARD 42" ROTARY SURFACE GRINDER, MODEL NO 18-42



HYD MECH S-20 SERIES II HORIZONTAL BANDSAW



CHEVALIER 6" X 18" SURFACE GRINDER

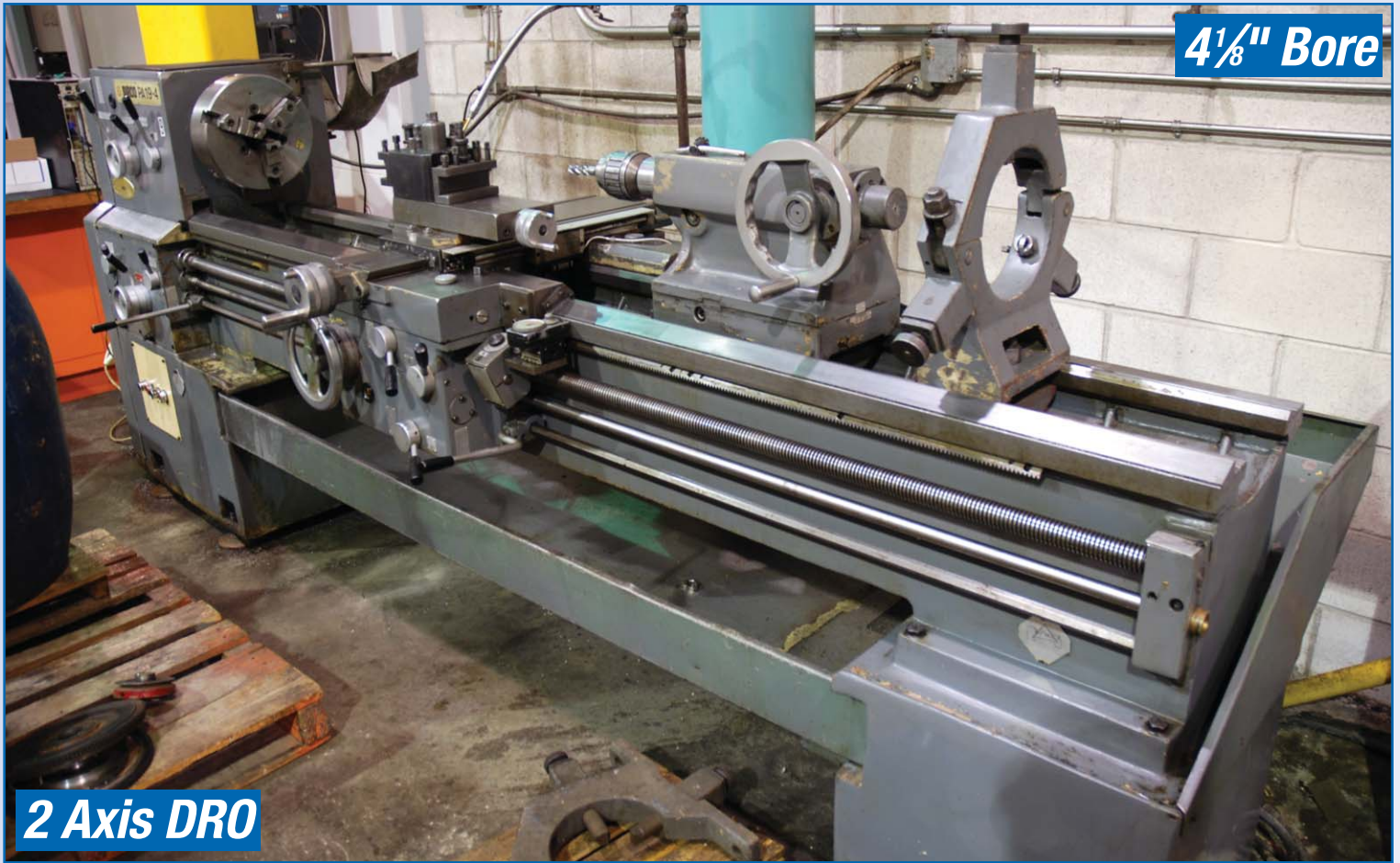


ARD SINKER TYPE EDM, MODEL M30E



ER MAIER ROLL IN VERTICAL BANDSAW

This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.



4 1/8" Bore

2 Axis DRO

SIRCO PA 19-4 LATHE, 19" X 80"



2005

FIRST MILL MODEL LC 185 VS



BERGONZI 3' RADIAL ARM DRILL, MODEL F32



25 HP COMPRESSOR AND HI TEMP DRYER



TECHNOMAGNETE
14"X15" MAG PLATES

Bid Live ONSITE or ONLINE at
BidSpotter.com



MILLER MILLERMATIC 250



ACORN WELD TABLE



TOOL STEEL



6 PRECISION VISES UP TO 8" INCLUDING GS



PARTIAL VIEW OF 40 & 50 TAPER TOOLING, TAPPING HEADS



PARTIAL VIEW OF PRECISION INSPECTION



PARTIAL VIEW TABLE ITEMS

EDM

1994 **ARD** Sinker Type, Model M30E, 3 Axis DRO Ard Pulse P30, sn 30566

LATHE

SIRCO PA 19-4 Lathe, 19"x80", Newall 2 Axis DRO, 12" 3 Jaw Chuck, Spare 17.5" 4 Jaw Chuck, 4-1/8" Bore, Swing Over Gap 27", 22-1,500 RPM, Inch/Metric Threading, Tailstock, Steady Rest, Follow Rest, Coolant System, 7.5 HP, 575V, sn 03256839

MILL

2005 **FIRST**, Model LC 185 VS, 10"x50" Table, 2 Axis Heidenhain DRO, 3 HP, 60-4,500 RPM, Power X, sn 83080546

RADIAL DRILL

BERGONZI 3' Radial Arm Drill Model F32, 70-1,500 RPM, 8" Column, Box Table, Power Rise / Fall, Coolant System

FORKLIFT

DAEWOO 5,300 lb Capacity Forklift, Model GC30S-206, 188" Lift Height, 3 Stage Mast, Side Shift, sn 04830

Approx 30'x75'



6,000 LB CAP. CRANE SYSTEM

CRANES

Self Standing Crane System, 6,000 lb Capacity, Approx 30'x75', Kito 3 Ton / 3,000 kg Hoist
3 RMH Jib Cranes 1/2 - 1 Ton, Self Standing HD, Power Hoists

SUPPORT EQUIPMENT

- 2 **TECHNOMAGNETE** 14"x15" Mag Holding Plates, Controls Model ST100F
- CININNATI** Tool & Cutter Grinder, 5"x36" Table
- 4 **LISTA** Cabinets
- MILLER** Millermatic 250
- 3'x3' Acorn Weld Table
- 25 HP Air Compressor
- ZDH** High Temp Refrigerated Dryer
- 2 Ceiling Mounted Radiant Heaters

Tool Steel Raw Material

MISCELLANEOUS

Huge Selection of Parts Inventory, Precision Inspection: **STARRETT** 2'x3' Surface Plate, Verniers, Calipers, Height Gauges, Lifting Eyes, Chains, Slings, Tool Boxes, Lubricants, Hoses, Safety, Parts Washer, Radial Chucks Up To 12", 4 Mag Lifts Up To 1,100 lb Capacity, 6 Precision Vises up to 8" Including GS, Large Selection of Hand Tools, Power Tools, Tooling, Tapping Heads, Boring, Reamers, Collets, Demagnetizers, Clamps, Precision Blocks, Auto Clamps, Plus: Office Furniture & Equipment



DAEWOO 5,300 LB CAPACITY FORKLIFT



JIB CRANES UP TO 1 TON

Bid Live **ONSITE** or **ONLINE** at



TERMS OF SALE



Payment: All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All Online bidders must register on Bidspotter by 4pm Monday May 26. A 15% buyers premium will be added to all onsite purchases (18% Online). A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 4pm Wednesday May 28, 2014. NO EXCEPTIONS.

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All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items Thursday June 5, Boring Mills Friday June 13. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

DIRECTIONS: Toronto Airport to: 210 Creditstone Road, Concord, L4K1P3, Approx 20 KM, 20 Mins. Exit Airport and Follow Signs to 401 East, Exit 400 North to Hwy 7, Turn Right / East, Turn Right / South on Creditstone Rd, Destination will be on the right.

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