

Excel Mold Limited Rigging Fees

Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.

FEN Industrial
 245 King George Rd. #212
 Brantford, Ontario
 Canada N3R 7N7
Attn: Steve Gallagher
 Office: 1-800-347-0471
 Mobile: 1-905-807-2337
 steve@fenindustrial.com

Lot	Description	Rigging Fee
1	CHARMILLES ROBOFIL 6020 CNC WIRE EDM, TRAVELS: X-630MM, Y-400MM, Z-162MM, WORKPIECE: X-1255MM, Y-725MM, Z-435MM, 3,540KG, 0.5MM WIRE DIAMETER, S/N 30040, EBBCO FILTRATION UNIT (RIGGING FEE \$1,900)	\$ 1,900.00
2	CHARMILLES ROBOFIL 510 CNC WIRE EDM, S/N 550713 (RIGGING FEE \$1,900)	\$ 1,900.00
4	HURCO 900M NC SINKER EDM, ELESTA 3-AXIS DRO, HURCO 60/10 CNC CONTROL, MAGNETIC CHUCK (RIGGING FEE \$950)	\$ 950.00
5	BOHNER & KOHLE / BOKO WF1 UNIVERSAL MILLING MACHINE, CONCEPT CMC CONTROL, HEIDENHAIN 3-AXIS DRO, 31" X 51" TABLE, ROTARY TABLE, TRAVELS: X-55", CROSS TRAVEL Y-27", MAX DRILL STROKE 12", TABLE TO SPINDLE NOSE 40", SPINDLE TAPER ISO 50, SPINDLE SPEEDS 45 – 2,250 RPM, 6,600LB MAX TABLE LOAD, 440V, 5.5HP, 15,000LBS (NO FIXTURES OR SETUP BLOCKS) (RIGGING FEE \$950)	\$ 950.00
6	EX-CELL-O 602 VERTICAL MILLING MACHINE, HEIDENHAIN 2-AXIS DRO, S/N 60211885, 9" X 42" TABLE, SPEEDS TO 4,000 RPM (NO VISE) (RIGGING FEE \$450)	\$ 450.00
7	POWERMILL KONDIS FV-1 VERTICAL MILLING MACHINE, HEIDENHAIN 2-AXIS DRO, 9" X 42" TABLE, SPEEDS TO 3,000 RPM (NO VISE) (RIGGING FEE \$450)	\$ 450.00

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Lot	Description	Rigging Fee
7A	DMG DMU-125U 5-AXIS CNC MACHINING CENTER, THROUGH SPINDLE COOLANT, ATC, CAT 40, 14,000 RPM SPINDLE, CHIP CONVEYOR, S/N 10980000903 (LOCATED IN OAKVILLE, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT EXCLUSIVE RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT EXCLUSIVE RIGGER FOR PRICING
7B	2001 COLCHESTER / 600 GROUP STORM A90 CNC TURNING CENTER, GE FANUC SERIES 21I-T CNC CONTROL, S/N T90266 W/ MBF 1000 BAR FEEDER, S/N CF114 (#16, LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$950)	\$ 950.00
8	WMW BR 40/2X1250 RADIAL ARM DRILL, 5' ARM W/ BOX TABLE, S/N 752379 (RIGGING FEE \$750)	\$ 750.00
9	HOLKE F-11-V VERTICAL MILLING MACHINE, 10" X 44" TABLE (RIGGING FEE \$250)	\$ 250.00
9A	FIRST VERTICAL MILLING MACHINE, 2HP, SPEEDS TO 4,500 RPM, D60-2V 2-AXIS DRO (#2, LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$450)	\$ 450.00
9B	FIRST LC 1-1/2VS VERTICAL MILLING MACHINE, ACURITE 2-AXIS DRO, SPEEDS TO 4,500 RPM (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$450)	\$ 450.00
10	DECKEL KF2 DUPLICATOR, S/N 2671 W/ ATTACHMENTS (RIGGING FEE \$250)	\$ 250.00
11	INTERNATIONAL MACHINERY CO. HORIZONTAL BANDSAW, MACHINE NO. 377F, S/N 5957 (RIGGING FEE \$95)	\$ 95.00

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Lot	Description	Rigging Fee
11A	2017 STEEL CITY 20-400S1 VERTICAL BANDSAW, 1,75HP, 15" THROAT, 110V, S/N 17200049 (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$250)	\$ 250.00
12	SIRCO PA-20 LATHE, ACU-RITE 2-AXIS DRO, 10" 3-JAW CHUCK, 22" SWING, 60" BED, TOOL POST, TAILSTOCK, S/N 2388 (RIGGING FEE \$950)	\$ 950.00
13	ENTERPRISE 1550 LATHE, COLLET CHUCK, 18" SWING, 60" BED, MULTI-POSITION TOOL POST, TAILSTOCK (RIGGING FEE \$950)	\$ 950.00
14	HARIG 612 SURFACE GRINDER, WALKER HAGOU BU 6" X 12" MAGNETIC CHUCK (RIGGING FEE \$250)	\$ 250.00
15	JONES & SHIPMAN 540P SURFACE GRINDER, ECLIPSE 6" X 18" MAGNETIC CHUCK, S/N BO 77488 (RIGGING FEE \$250)	\$ 250.00
15A	CHEVALIER FSG-618M SURFACE GRINDER, WALKER HAGOU 6" X 12" MAGNETIC CHUCK, S/N FA3117005 (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$250)	\$ 250.00
16	ENGEL ES150/45 45-TON HORIZONTAL INJECTION MOLDING MACHINE (NEEDS REPAIR) (RIGGING FEE \$1,250)	\$ 1,250.00
17	COLUMN MOUNTED JIB CRANE, APPROX. 8'L ARM W/ MANNESMANN DEMATIC AG HANDYLIFTER ELECTRIC HOIST, 225LB CAP., 110V-220V, TYPE HANDYLIFTER DHL-K100 (RIGGING FEE \$450)	\$ 450.00
18	20' SEACAN (NO CONTENTS) (RIGGING FEE \$500)	\$ 500.00

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Lot	Description	Rigging Fee
19	20' SEACAN (NO CONTENTS) (RIGGING FEE \$500)	\$ 500.00
20	20' SEACAN (NO CONTENTS) (RIGGING FEE \$500)	\$ 500.00
46	SECTION OF PALLET RACKING, APPROX. 42"D X 12'H X 12'L, (10) CROSSBEAMS, (2) FRAMES, MESH SHELVING (NO CONTENTS) (RIGGING FEE \$250)	\$ 250.00
48	SECTION OF PALLET RACKING, APPROX. 42"D X 12'H X 9.5'L, (6) CROSSBEAMS, (2) FRAMES, MESH SHELVING (NO CONTENTS) (RIGGING FEE \$250)	\$ 250.00
60	HAMMOND MANUFACTURING 15KVA TRANSFORMER, 600V TO 380Y/219 (RIGGING FEE \$75)	\$ 75.00
61	REX 45KVA TRANSFORMER, 3 PHASE, 600V TO 220Y127 (RIGGING FEE \$75)	\$ 75.00
62	HAMMOND 15KVA TRANSFORMER, 3 PHASE, 600V TO 416V (RIGGING FEE \$75)	\$ 75.00
63	2018 UNIVERSAL ROBOTS UR10 (CB31UR10) ROBOT, S/N 2018309370, 10KG MAX PAYLOAD, 1300MM MAX REACH W/ PENDANT (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$750)	\$ 750.00
64	2018 UNIVERSAL ROBOTS UR10 ROBOT (CB31UR10), S/N 2018300602, 10KG MAX PAYLOAD, 1300MM MAX REACH W/ PENDANT (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$750)	\$ 750.00

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Lot	Description	Rigging Fee
65	2016 FANUC M-20IA 20M ROBOT, TYPE A05B-1225-B702, S/N R16X03232 W/ FANUC SYSTEM R-30IB ROBOT CONTROLLER, TYPE A05B-2611-B302, S/N E16X31804, PENDANT (LOCATED IN BRANTFORD, ONTARIO) (RIGGING FEE \$750)	\$ 750.00
	ALL SMALL ITEMS \$105.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC	Contact Rigger
	ALL OTHER LIFTS ARE BASED ON \$45.00 PER LIFT OR \$105.00 PER HOUR	Contact Rigger