

# PUBLIC AUCTION

## FHM

## FABRI HERMANN MACHINES

CNC Custom Machine Shop 18 Jarvis Street, Cambridge, Ontario, Canada



Travels: X- 78.7", Y-33.5", Z- 29.5"

HWACHEON Model Ecomill-85V CNC Vertical Machining Center



2003

27" x 120"

4.1" Bore

ROMI Model M 27 CNC Lathe

**Auction: Tuesday January 20, 10:30 AM (ET)**

**Inspection: Monday January 19, 9 AM to 4 PM**

**Bid Live Onsite  
& Online Via  
BidSpotter.com**

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2003

27" x 120"

4.1" Bore



ROMI Model M 27 CNC Lathe

### CNC VERTICAL MACHINING CENTER

**HWACHEON** Model Ecomill-85V CNC Vertical Machining Center, Fanuc 18-M Control, Travels: X- 78.7", Y-33.5", Z- 29.5", Distance from Table To Spindle 7.9"-37.4", 50 Taper, 24 ATC, Max 3,000 RPM, T Slot Table Size 84" x 33.5", Max Table Load 5 Ton, Chip Auger, Kem Oil Cooler, 20 HP, sn M258347H2DC

Large Quantity of 50 Taper Tooling

### CNC LATHES

2003 **ROMI** Model M 27 CNC Lathe, Center Height 13.8", Distance Between Centers 120", Swing Over Bed 27", Swing Over Cross Slide 16.9", Swing Over Saddle Wings 21.3", Travels: X-14.2", Z-120", Spindle Bore 4.1", Fanuc 21i-T Control, 12" 3 Jaw Chuck, Spare 23" 4 Jaw Chuck, Max Spindle RPM 1,800, Rapid Traverse X&Z - 295 IPM, Tailstock, 2 Steady, 1 Follow Rests, Quick Change Tool Post, Area 206.3"x80", Weight 15,430 lb, 460 V, sn 002-088673-405

Large Quantity of Lathe Tooling and Consumables

**MORI SEIKI** CNC Lathe Model SL 4, Swing Over Bed 21.6", Swing Over Carriage 15.3", Distance Between Centers 30.1", Travels: X-8.2", Z- 24.8", Max 2,500 RPM, Spindle Bore 3.03", 12" 3 Jaw Chuck, 8 Station Turret, Tailstock, External Computer Controlled, 30 HP, 220V, sn 7018717

SIP Jig Borer & Grinder, Model MP-3K



21.6" x 30.1"

MORI SEIKI CNC Lathe Model SL 4

### LATHE

**CHIEN YEH** Lathe Model CY 680Gx2000, 26.7" x 78.7", 12" 3 Jaw Chuck, Tailstock, Tool Post, 3.25" Bore, Steady Rest, Follow Rest, Spare 22" 4 Jaw Chuck, sn 85183

### UNIVERSAL MILLS

**DAH LIH**, Vertical / Horizontal, Model DL-GH950, 12"x53" Table, DRC 2 Axis DRO, Tapping, 80-3,800 RPM, 5 HP, sn 950027

**DAH LIH**, Vertical / Horizontal, Model DL-GH2200, 11"x52" Table, Newall 3 Axis DRO, Tapping, Vert: 80-3,800, Horiz: 90-1,400 RPM, 5 HP, sn 80423

### MILLS

**OSO**, Model FV2, 12"x50", Power X, Heidenhain 3 Axis DRO, 90-4,260 RPM, 5 HP, sn 203000388

**FIRST**, Model LC-185VS, 10"x50", 3 HP, Newall 2 Axis DRO, 60-4500 RPM, Power X, sn 83070484

**FIRST**, 9"x42", 2 HP, 60-4,500 RPM, Power X, sn 7110651

### RADIAL DRILL

**MAS**, Model VR6A, 6', Heavy Duty Column, Box Table, sn 1527

### SURFACE GRINDERS

**YOUILL** Model YGS524, 8"x20", Fully Automatic, Incremental Feed, Filtration, sn 52303U2

**CHEVALIER** Model FSG 3A20, 8"x18", sn 3A-0503 (needs solenoid on Y)

**BROWN & SHARPE** 6"x12"

**THOMPSON** 18"x72", 1150 RPM



RUEMELIN Sandblast Cabinet



8" x 20"

1 of 4 Surface Grinders Up To 18" x 72"

YOUILL Surface Grinder, Model YGS524



36" Between Centers

CHURCHILL Cylindrical Grinder Model 202



26.7" x 78.7"

CHIEN YEH Lathe Model CY 680Gx2000



1 of 2

44"x120" Heavy Duty Steel Table



**Travels: X- 78.7", Y-33.5", Z- 29.5"**

**HWACHEON Model Ecomill-85V CNC Vertical Machining Center**



**1 of 2 Universal Mills**

**DAH LIH Vertical/Horizontal Mill, Model DL-GH2200**



**1 of 3 Vertical Mills**

**OSO Vertical Mill, Model FV2**



**MAS 6' Radial Drill, Model VR6A**



**1 of 4 Presses**

**NIAGARA 60 Ton OBI Press, Model A4**



**HYD MECH S-20 Horizontal Bandsaw**



**3,400 Watt**

**CENTURION Automatic Standby Generator**



**1 of 2**

**CYLINDRICAL GRINDER**

**CHURCHILL Model 202, 36" Between Centers, ID Grinding, Wheel Head Motor Speed 1140 RPM, Max Wheel Diameter 12", sn 23546**

**JIG BORER / GRINDER**

**SIP Jig Borer & Jig Grinder, Model MP-3K, Table Travel 20", Table Size 15"x20", 22" Between Frames, 2 Axis DRO, sn 670**

**EDM**

**DICK Model DK-300, Tank Size 33"x20"x13", Mitutoyo 3 axis DRO, sn 310390**

**PRESSES**

**NIAGARA 60 Ton OBI Press, Model A4 (AA4L PL), Air Clutch, Stroke 6", Shut Height 16", Adjustment 3", 75 SPM, Bed Size 32"x21", Palm Button Control, sn 34476**

**HANNIFIN 12 Ton Hydraulic C Frame Press, Model OGF-12D, 22"x17" Bed, 3"x5" Ram Head, sn T-18350**

**POWER PRODUCTS 30 Ton Air Over Oil In-line Cylinder Press, Uncoiler**

**Custom Hydraulic 4 Slide Press, Approx. 15 Ton Hydraulic Cylinder**

**SAWS**

**HYD MECH S-20, 12"x18" Capacity, 575V, sn 20986738**

**T-JAW 500D Vertical Bandsaw, 20" Throat, 1" Blade, 27.5"x 29.5" Table, Blade Welder, sn 50914**

**PRECISION INSPECTION**

**JONES & LAMSON Optical Comparator Model Epic 120, 20" Screen, Quadra-Chek 200 DRO (Note: requires gauge)**

**KODAK 14" Comparator**

**48"x72"x8" Surface Table**

**24"x36"x6" Surface table**

**6 - GS Precision 7" Machine Vises**

**TROYKE & MECA 12" Rotary Tables**

**Verniers Up To 60", Micrometers, Bore Gauges, Gauge Blocs, Height Gauges, V Blocks, MP Roughometer, Microscopes, Precision Straight Edge, Right Angles, ROCKWELL Hardness Tester, Balancers, Angle Plates, 6"x8"x28" Tombstone**

**SUPPORT EQUIPMENT**

**RUEMELIN Sandblast Cabinet, 20"x30", Dust Collector Fan, sn 47690**

**SMW 4th Axis 12" Rotary Table w Accu-Smart 55 Control Panel**

**3 Hydraulic Tanks**

**CINCINNATI Power Rotary Table, 9" 3 Jaw Chuck**

**Drill Press**

**Portable Dust Collector**

**HOBERT Mega-Flex 650 RVS Welder, Wire Feed**

**TOLEDO 2,000 lb Scale, 48"x60" Weigh Platform**

**CENTURION 3500 Automatic Standby Generator, Model 04791-0, 3,400 Watt Capacity, Air Cooled, Propane, 7.8 HP**

**JONES & LAMSON Optical Comparator Model Epic 120**

1 of 2



ALLIS CHALMERS 5,400 lb Capacity Forklift



Approx. 19' x 80' x 16'

Crane System, Dual Bridge, 3 Ton Each

### HEAVY DUTY TABLES

- 44"x120" Heavy Duty Steel I-Beam Frame T Slot Table
- 54"x144" Flat Top Steel Table
- 2 Steel Weld Tables

### CRANES

- Dual Bridge, 3 Ton Each, Pendant Control, Self Standing Outside Dimensions Approx. 19' x 80' x 16'
- 1 Ton Jib, approx.. 15', 9' Under Rail
- Portable A Frame, Approx 5'x9', 9' Under Rail, Chainfall

### FORKLIFTS

- ALLIS CHALMERS 5,400 lb Capacity, Model ACC 120M, 2 Stage Mast, 66" Forks, Dual Front Tires, sn CJNP1006
- TOYOTA 5,000 lb Capacity, Electric, Model FBSC25, 2 Stage Mast, 44" Forks, sn 10162

### AIR COMPRESSORS

- HYDROVANE 15 HP
- WEBSTER 15 HP
- CURTIS Air Dryer Receiving Tank

### MISCELLANEOUS

Large Quantity of Reamers, Boring Bars, Inserts, Taps, Drills, O Ring Seals, Hardware, Hand Tools, Tappers, Pneumatic Nailers, Bearings, Belts, Steel Clamps, Chains, Hooks, Eye Bolts, 3 Tilting Dump Hoppers, 3 Pedestal Grinders, Pallet Jacks, Racking, Wire Mesh Stacking Bins, Die Lift, Hold Down Sets, Precision Fly Cutters, Tooling, Steel Saw Horses Assorted Raw Material Steel, Tube, Solid, Flat, Office Tables, Cabinets, Time Clock, **DIEBOLD** Fireproof Safe Outside Dimensions: 2' x 3'3"x70" (combination may be sold separately).

1 of 2



HYDROVANE 15 HP



Partial View of Raw Material



DIEBOLD Fireproof Safe

Bid ONLINE at  
**BidSpotter.com**

Approx. 9,000 S.F.



**REAL ESTATE AVAILABLE FOR LEASE** – 18 Jarvis Street, Cambridge, Ontario  
Approx 8,000 SF Warehouse with 1,000 SF Office, 2 Bay Doors – Details Available Upon Request

### TERMS OF SALE



**Payment:** All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All Online bidders must register on Bidspotter by 5pm Monday January 19. A 15% buyers premium will be added to all onsite purchases (18% Online). A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 2pm Wednesday January 21, 2015. **NO EXCEPTIONS.**  
All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale.

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Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

### REMOVAL TIMES

All items by Wednesday January 28, 2015.  
**Hours:** Monday – Friday between 8 am – 4 pm.  
No items may be removed during auction. **NO EXCEPTIONS.**

**DIRECTIONS:** From Toronto Pearson Intl Airport To: 18 Jarvis Street, Cambridge, Ontario, N1R1W1. Approx. 77km, 1 hr.  
Exit Airport Follow Signs to 401 West, Exit 282 Hespeler Road, Cambridge, Go South, Follow Hespeler, Left on Dundas St. N, Left on Jarvis, Destination is on the Left.

Member In Good Standing Of:



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