

PUBLIC AUCTION

Surplus To The Ongoing Operations Of

KOBOTICS LTD.

Robotic Welding & Fabrication Facility

20 East Wilmot Street, Richmond Hill, (Toronto) Ontario



1 of 12

6 Axis Welding Robots by
Fanuc, Panasonic & ABB

FANUC MODEL S-420FD WELDING ROBOT



1 of 3 CNC Press Brakes by ALLSTEEL & ACCURPRESS

ALLSTEEL 12' X 230 TON, 3 AXIS CNC HYDRAULIC PRESS BRAKE



1 of 2 ABB Welding Positioners

ABB SINGLE ROBOT, DUAL SIDED 4' WELDING FIXTURES



BRIDGEPORT CNC VMC, MODEL DISCOVERY TORQ-CUT 22

AUCTION:
Tuesday
September 18,
11 AM

Inspection:
Tuesday
September 18,
9 AM to 11 AM

**Bid Live
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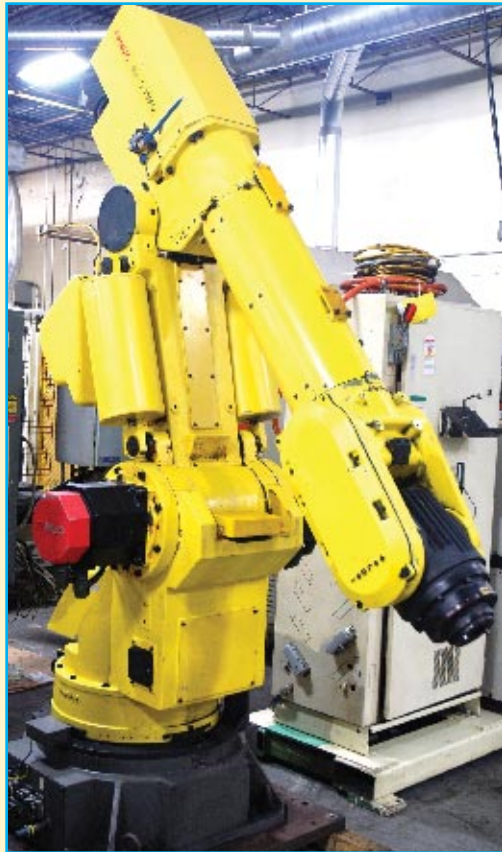
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All Robots Are 6 Axis!



PANASONIC PANA ROBO, INTEGRATED WELDER, ROBOT MODEL AW-005CL



FANUC MODEL S-420FD WELDING ROBOT



FANUC MODEL ARC MATE 100I



ABB WELD ROBOT MODEL PS 90/6-38-P-LSS-3613



ABB WELD ROBOT MODEL PS 60/4-50-P-LSS-3612



ABB DUAL ROBOT, DUAL SIDED 4' WELDING FIXTURES



ABB SINGLE ROBOT, DUAL SIDED 4' WELDING FIXTURES



IBM MODEL 7545 MANUFACTURING SYSTEM, HIGH PRECISION ROBOT

6 AXIS ROBOTS

(2) **PANASONIC** Pana Robo, 6 Axis, Integrated Welder, Weld Robot Model AW-005CL, Matsushita AW-005CL Pana Robo Controller, Pendant Control

FANUC Model S-420FD, 6 Axis, 265 lb Payload, Horizontal Reach 94.5"

FANUC Model ARC Mate 100i, Fanuc System R-J2 Control

(3) **ABB** Weld Robot Model PS 90/6-38-P-LSS-3613, Hobart Wire Feed, Hobart Arc-Master 351 Welder, ABB Type IRB 1400 M94A Control

ABB Weld Robot Model PS 90/6-38-P-LSS-4074, Hobart Arc-Master 351 Welder, ABB Type IRB 1400 M94A Control

(2) **ABB** Weld Robot Model IRB2400 M98A, sn 24-12877, ABB Flexible Automation Controls

(2) **ABB** Weld Robot Model PS 60/4-50-P-LSS-3612, Hobart Arc-Master 351 Welder, ABB Control Model ARB1400 M94A

EMHART TUCKER TMP Terminal Assorted **ABB, YASNAC, MEDWELD PANASONIC**, Control Panels, Welders Etc

6 AXIS ROBOTIC WELD STATIONS

ABB Single Robot, Dual Sided 4' Weld Fixture, Steel Frame Support Structure, Including ABB Type IRB 1400 M94A Control, Hobart Arc Master 351 Control

ABB Dual Robot, Dual Sided 4' Weld Fixture, Steel Frame Support Structure, Including (2) **ABB** PS 90/6-38-P-LSS-3822 Robots, ABB Type IRB1400M94A Control, (2) Hobart Arc-Master 351 Welders

IBM TABLETOP ROBOT

IBM Model 7545 Manufacturing System, High Precision Automated Electromechanical Assembly, Palletizing, Material Handling, Fabrication, Two Arm Segments, 4 Degrees of Freedom, 22lb Max Payload, IBM Control Pad, Mounted On Rolling Steel Table, sn 30800

CNC PRESS BRAKES

ALLSTEEL Model 230-12, 12' x 230 Ton, 3 Axis CNC Hydraulic Press Brake, Automec CNC 300 Autogage CNC Controls, 12" Overall Length, 10'5" Between Housings, 8" Throat, 10" Variable Stroke, Hydraulic Tool Clamping, Tonnage Regulator, Shadow V Light Curtains, Foot Pedal Controls, sn MB-245 (KR)

ACCURPRESS Model 7608, 8' x 60 Ton, 2 Axis, CNC Gauge System Control, ETS 100 Pedestal Control, 76" Between Housings, 34" Bed Height, 8" Stroke, 8" Throat, 14" Open Height, 6" Closed Height, sn 3439

ACCURPRESS Model 7254, 4' x 25 Ton, 2 Axis, 51" Bed Length and Distance Between Housings, 34" Bed Height, 6" Stroke, 5.75" Throat, 12" Open Height, 6" Closed Height, 25 SPM, Accurpress Pendant Control, Foot Pedal Pedestal Control, sn 5205



ALLSTEEL 12' X 230 TON, 3 AXIS CNC HYDRAULIC PRESS BRAKE



ACCURPRESS MODEL 7608, 8' X 60 TON CNC PRESS BRAKE



ACCURPRESS MODEL 7254, 4' X 25 TON CNC PRESS BRAKE



BRIDGEPORT CNC VERTICAL MACHINING CENTER, MODEL DISCOVERY TORQ-CUT 22



AMADA MODEL BR-610W WET TYPE DEBURRING MACHINE



1 of 2

ANTECH SPOT WELDING STATION MODEL SMD-25SP, 150 KVA



EXCELLO VERTICAL MILL



AUTODYNE MODEL VN127 OP20 PROJECTION WELDER, 80 KVA

CNC VERTICAL MACHINING CENTER

BRIDGEPORT, Model Discovery Torq-Cut 22, DX32 Control, Table Size 14"x33", Travels: X-22", Y-16", Z-20", 40 Taper, 22 ATC, 8,000 RPM, 7.5 HP, sn 1944063

SPOT / PROJECTION WELDERS

ANTECH Spot Welding Station Model SMD-25SP, 150 KVA, 15" Throat, Antech An-MF2-0056 Controls, Dual Palm Button Control, sn AE012532

AUTODYNE Model VN127 OP20 Projection Welder, 80 KVA, 18" Throat, Medweld 500S Controls

Spot Welder, TE 90 Mark II Controls, Approx. 50 KVA

WELDING DEPARTMENT

ESAB Model Heliarc 252

(4) **MILLER** Auto Invision, Digital Readout

THERMAL ARC Ultima 150

THERMAL ARC 300GTSW

AIRCO Pulsed-Arc Welder, Wire Feed

(4) **PANASONIC** Tig Star WX300 & WX200

PANASONIC YD-350GB1

LINCOLN ELECTRIC AC/DC 225/125

LINCOLN ELECTRIC Masterload 750 Power Control Panel

AIRBOX Smog Hog

Bernard Cooler

FEEDERS

(3) 1998 **DENGENSHA** Feeders Model AF-RNS S8-DLH, 7"x10" Hoppers, sn 8814, 8835, 6931

(2) 2002 **DENGENSHA** 13" Vibratory Bowl Feeders, Model AF-VBS-8-20/15 DLH, sn's 12578, 12579

Vibratory Bowl Feed, Table Mounted

DEBURRER/SANDERS

AMADA Model BR-610W Wet Type Deburring Machine, Work Thickness 0.031" - 0.177", Max Work Width 24", Min Work Length 6.7", Max Feedrate 16.4 FPM, Automatic Conveyor Height Adjustment, sn 61200012

PROGRESS / DOUCET 10' Stroke Sander

EXE 6" x 12" Surface Grinder

CANADIAN Buffalo Drill Press and Grinder - Mounted on Steel Table

FORKLIFTS

NISSAN 5,800 lb Capacity, Model 60 Optimum, CUGJ02F30PV, Propane, Side Shift, 3 Stage Mast, 4' Forks, sn 9R1245

NISSAN 3,725 lb Capacity, Model 40 Optimum, CPJ02A20PV, Propane, Side Shift, 2 Stage Mast, 4' Forks, sn 9P9955

ALLIS CHALMERS 5,000 lb Capacity, Model ACE50A, Electric, 2 Stage Mast, 4' Forks, sn DBE103368

INFINITY AUCTION CALENDAR

Thursday Sept 6th 10:30 am
Duct Choppers
HVAC and Sheet Metal
Fabrication Facility

Thursday Sept 20th 11:00 am
Almira Property
Maintenance
Heavy Equip & Snow Removal

Thursday Sept 13th 10:30 am
Central Reproductions
Late Model Printing and
Bindery Facility

Thursday Oct 11th 10:30 am
Piazza Tomasso
Prepared and Frozen
Italian Food Manufacturer

Please visit our website for details on all upcoming auctions!



VIEW OF 3 **NISSAN & ALLIS CHALMERS** FORKLIFTS UP TO 5,800 LB CAPACITY



DENGSHA 13" VIBRATORY BOWL FEEDERS



DENGSHA FEEDERS MODEL AF-RNS S8-DLH



PORTABLE STEEL WELDING CLAMP FRAMES



PARTIAL VIEW OF 15 ASSORTED WELDERS

BLISS OBI PRESS MODEL NO 3, APPROX. 15 TON

PROXY BIDDING:

We will be happy to bid on your behalf if you are unable to attend our auction. Please call our office at 1-866-669-8893, or visit our website to submit a proxy bid.

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MOBILE LIFT 1,500 lb Capacity, Model B50FF, Die Lift, sn 6036
Power Pallet Jack

SUPPORT EQUIPMENT

EXCELLO Vertical Mill, 9"x47" Table, Mitutoyo 2 Axis DRO, 100-3,800 RPM

Hydraulic C Frame Assembly Press, Operation 45, Dual Button Pedestal Control
(2) Custom Power Turning / Assembly Stations

(2) Portable Steel Clamp Frames, 3'x3'x13" Clamp

(3) **BLISS** OBI Press Model No 3, Approx. 15 Ton, 17"x25" Bed, 10"x9" Ram, Dual Palm Button Controls

DELTA MILWAUKEE Pedestal Lathe, 12"x36", sn 113-1344

28" Vibratory Bowl Tumbler

CRAFTEX CX Series Vertical Bandsaw, Model CX101

6.5" Manual Corner Notcher

Manual Kick Press

MISCELLANEOUS

CAMPBELL HAUSFELD Upright Air Compressor 3 HP

4'x4' Floor Scale w **MARS DRO**

HEWLETT PACKARD 140A Oscilloscope, Dual Trace Amplifier

(6) Metal and Wire Mesh Stackable Bins with Assorted Wire, Cable, Cylinders, Components, Motors Etc.

(10) Skids Assorted Cylinders, Control Boxes, Electrical Panels, Motors, Vises, Spot Welder Components, Robotic Electrics Etc. Plus: Large Selection Assorted Office Furniture & Equipment, Reception, Boardroom, Lockers, Lunch Room, Etc.

TERMS OF SALE



Payment: All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Maximum credit card charge of \$2,000.

All online bidders must register on Bidspotter by 5pm Monday Sept 17th. A 15% buyers premium will be added to all onsite purchases (18% Online). A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 2 pm, Wednesday Sept 19, 2012. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items By Friday Sept 21, 2012. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

Note: 230 Ton ALLSTEEL Press Brake Located in Mississauga, Ontario, To Be Removed By Appointment.

DIRECTIONS: From Toronto Intl Airport to 20 East Wilmot Street, Richmond Hill, L4B3Z3, Approx. 38 km, 30 Mins.

Exit Airport and follow signs to 401 East, Follow Signs to 404 North, Exit 27 For Highway 7, Turn Left, Turn Right on East Beaver Creek Road, Turn Left on East Wilmot, Destination will be on your right.

HOTELS NEAR AUCTION SITE:

Holiday Inn Express	10 East Pearce Street, Richmond Hill	905-695-5990
Sheraton Parkway	600 Hwy 7 East, Richmond Hill	905-881-2121
Hilton Garden Inn	300 Commerce Valley Dr. East, Thornhill	905-709-8008

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