

# PUBLIC AUCTION

**ONSITE & ONLINE AUCTION**

BY ORDER OF BOARD OF DIRECTORS OF:

**APRIL**

**16**  
2014

WEDNESDAY  
10:00 A.M. MDT

**LOCATION:** 5704-92 Street  
Edmonton, Alberta T6E 4Y6, CANADA



ONLINE BIDDING AVAILABLE **BidSpotter.com**

## COMPLETE CLOSURE OF MAJOR CNC TURNING AND MACHINING FACILITY



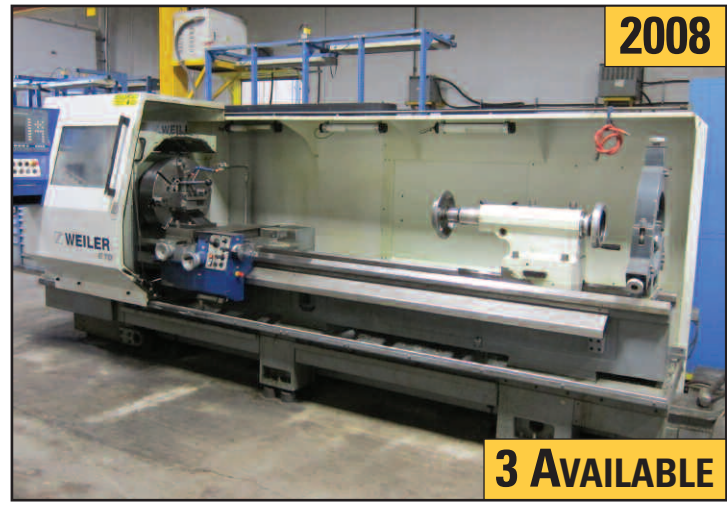
DMG DMU100 MonoBlock 5-Axis CNC Vertical Machining Center



Daewoo Puma 300C CNC Turning Center



Gildemeister CTX 620 Multi-Axis CNC Turning Center



28.6" x 120" Weiler E70x3000 CNC Oilfield Engine Lathe

**INSPECTION:** Tuesday, April 15th, 8:00am to 3:00pm MDT



**MACHINERY NETWORK AUCTIONS**  
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# DMG 5-AXIS CNC VERTICAL MACHINING CENTER

2007



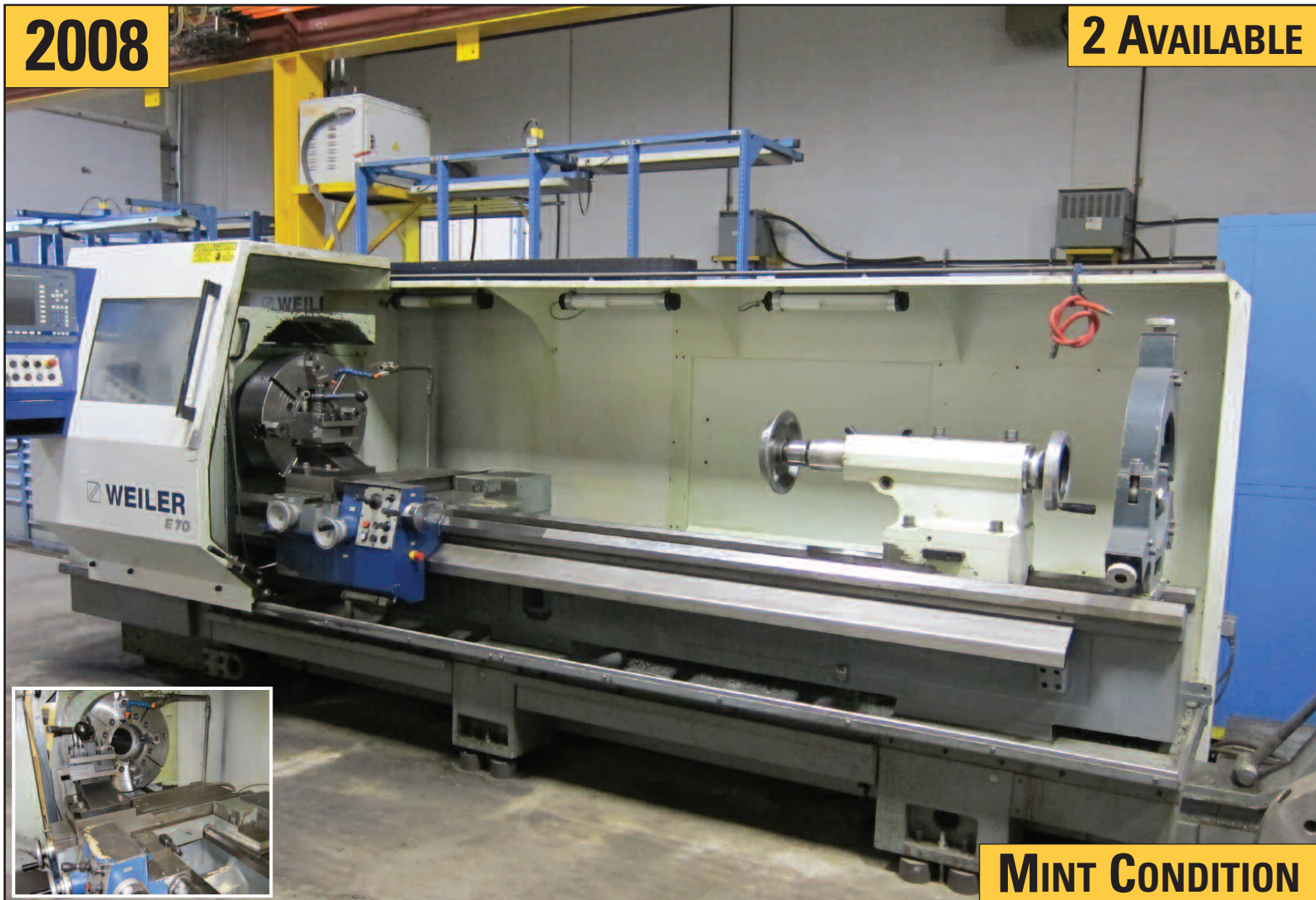
**DMG DMU100 MonoBlock 5-Axis VMC**, Hoffman RW/NC 220 NC Dividing Head (Rotary Table) w/ Manual Tailstock; B-Axis, NC Swivel milling head; 10,000 RPM, CAT40 Spindle; 60 Tool Magazine; Heidenhain TS640 work piece probe; Blum Laser, Tool Presetting Probe, auto retractable; 3-D Quickset, 5-Axis machine calibration tool kit; Air Blast; 600L Coolant Tank, w/ fabric filter, 580 PSI Thru Spindle Coolant; Coolant Spray gun; s/n 1160 00197 3, New 2007

**FEATURING:** 07' DMG DMU100 5-Axis Machining Center • 2012 Haas TM-2P 4-Axis VMC • 07' Gildemeister CTX620 Linear CNC Lathe 9" Bore, Y-Axis, 26" Chuck, 80" Centers • (2) Gildemeister CTX600 and CTX510 CNC Turning Centers • 07' Gildemeister CTX410 CNC Lathe, Fanuc 32i, C-Axis • (2) 08' Weiler E70-3000 CNC Oilfield Lathes, 80" Centers, Steady Rest • 06' Weiler E50-2000 CNC Oilfield Lathe, Steady Rest • 01' Daewoo Puma 400LB CNC Lathe, 30" Sw. x 82" Centers, Steady Rest • 06' Daewoo Puma 300C CNC Lathe, 12" Chuck • (2) Daewoo Puma 12L-C CNC Lathes • Johnford TC-25 CNC Lathe • Several Large Rotary Tables w/ 6-5/8" Bore • Kitamura Mycenter 7X VMC • 06' Kasto Kastotwin L4 Horizontal Bandsaw • Stanko and TOS Manual Lathes • Bandsaws • Toolroom • Welders • Inspection Equipment • Tooling • Trucks • Dozens of Lista Cabinets • Cranes & Forklifts • 100's of Large Thread Gauges • Large Inventory of Steel • Stainless Steel and More!

# WEILER CNC OILFIELD ENGINE LATHES

2008

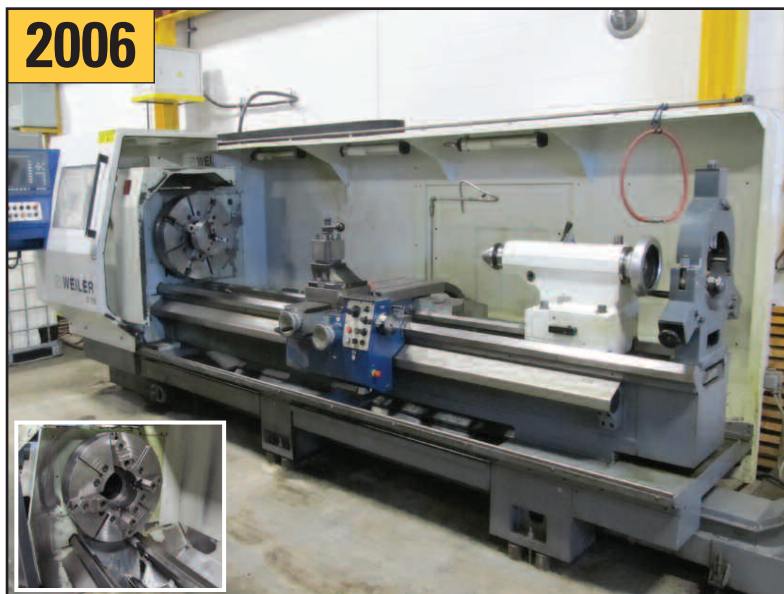
2 AVAILABLE



MINT CONDITION

28.6" x 120" Weiler E70x3000, Siemens 810D CNC -Teach control, 8" Spindle Bore, 50 HP, 24" 4 Jaw chuck + 24" Rear mounted chuck, Steady Rest, Parat tool post, boring bar holder, chip conveyor, s/n 0804, New 2008

2006



28.6" x 120" Weiler E70x3000, Siemens 810D CNC -Teach control, 6" Spindle Bore, 50 HP, 24" 4 Jaw chuck + 24" Rear mounted chuck, Steady Rest, Parat tool post, boring bar holder, chip conveyor, s/n 0422, New 2006

2006



22.6" x 79" Weiler E50x2000, Siemens 810D CNC-Teach control, 3.2" bore, 2500 RPM, 27 HP, 12" 3 Jaw self centering chuck, Steady Rest, Parat tool post, boring bar holder, chip conveyor, s/n BF01, New 2006

# GILDEMEISTER MULTI-AXIS CNC TURNING CENTERS

2007

9" SPINDLE BORE

CTX 620 linear  
GILDEMEISTER

REPLACEMENT  
COST  
\$693,000

6-AXIS



**Gildemeister CTX 620 Linear 6-Axis Mill/Turn Machine**, Fanuc 180i CNC Control, 16" Colour Monitor; VDI 50 quick change Tool Turret; 12 + 4 (bar holders), 16 total; "Y"-Axis; Linear motor in the X-Axis slide (no ball screw); (C-Axis) w/Driven Tools; up to 3" Boring Bar capacity; Spindle Bore: 9.06" Thru Hole, but w/ 8" bar capacity with; SMW Autoblok BHD 630-200 Hydraulic Chuck. meaning; 24.8" dia. w/8" Throat (opening); Moveable, Retractable Rest carrier (X2 - slide for Steady Rest); Autocenter hydraulic, Programmable Steady Rest, Moriari 1300, New 2007

2004

CTX 510  
GILDEMEISTER

**Gildemeister CTX 510**,  
Fanuc 21-iTB, 3-5/8"  
Spindle Bore, 26.8" swing  
x 41.2" centers, 3500 RPM,  
40HP, 10" 3 Jaw chuck,  
12 position turret, tool  
pre-setter, tailstock,  
chip conveyor  
s/n 8043943055C,

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TO BE SOLD IN  
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# GILDEMEISTER MULTI-AXIS CNC TURNING CENTERS

2002

15" CHUCK



Gildemeister CTX 600, Series 2, Heidenhain iTNC 4.2" bore, 27" swing x 50" centers, 18" turning diameter, 2800 RPM, 40 HP, 15" 3-Jaw Chuck, tailstock, chip conveyor, SMW Auto Block, Quick Change 3Di Tool Turret, s/n 01790000781, New 2002

2007



WITH MILLING

Gildemeister CTX 410 5-Axis Fanuc 32i 3D control, 2.5" bar capacity, C axis, Live tool, 20" swing x 23.6" centers, 14.4" max turn diam., 5000 RPM, 28 HP, 12 position turret, 3 Jaw chuck, tool pre-setter, chip conveyor, parts catcher, s/n 01360008521, New 2007

# CNC TURNING CENTERS

2001



**Daewoo Puma 400LB-2000**,  
Fanuc 18i-T control, 4.62" bar  
cap., 30" swing x 82" centers,  
1500 RPM, Geared, 50 HP,  
10 position turret, Q-Setter  
tool pre-setter, tailstock,  
Programmable Steady Rest,  
chip conveyor, s/n P35L02287,  
New 2001

2006



**Daewoo Puma 300C**,  
Fanuc 21i-TB control,  
4.5" bar cap., 22.4" swing x 40"  
centers, 15.7" max machining  
diam., 2800 RPM, 25HP,  
12" 3-Jaw chuck, 10 position  
turret, Q-Setter tool pre-setter,  
tailstock, chip conveyor,  
s/n PM302344, New 2006

1997



**2 AVAILABLE**

(2) **Daewoo Puma 12 L-C**, Fanuc 0T, 4.6" spindle bore, 22.4" swing x 40.2" centers, 12" turning diameter, 2000 RPM, 40 HP, 12 position turret, 15" 3 Jaw chuck, tool pre-setter, s/n's PL120925 & PL121283, New 1996-97

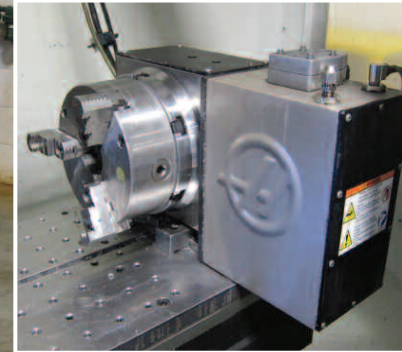
1990



**Johnford TC-25 2-Axis CNC Turning Center**, Fanuc 0T, 8" 3 jaw chuck, 12 position turret, tailstock, chip conveyor, s/n A9008018, New 1990

# HAAS 4-AXIS CNC VERTICAL MACHINING CENTER

2012



**Haas TM-2P 4-Axis Vertical Machining Center**, Haas control, 40"x16"16" travels, 57.75" x 10.5" table, 6000 RPM, 7.5 HP, CT-40 taper, 20 ATC, Haas HRT-210 8" Rotary Table, Renishaw part probing, chip conveyor, s/n 1092666, New 2012

# KITAMURA 4-AXIS CNC VERTICAL MACHINING CENTER

1998



**Kitamura Mycenter-7X 4-Axis Vertical Machining Center**, Fanuc 16iM control, 60.2" x 25.6" x 27.0" travels, 67" x 25.6" table, 5000 RPM, 25 HP, CT-50 taper, 30 ATC, 16" Tsudakoma rotary table, w/4" Bore, Coolant thru the spindle, s/n 60347, New 1998

# ENGINE LATHES

1995



24.8" x 110" Stanko IS63 Engine Lathe, 2.75" bore, 1250 RPM, 20 HP, Taper, DRO, 2 Programmable Steady Rest, 16" 3 Jaw chuck, s/n 1664, New 1995

1994



16" x 60" TOS SN-40C Engine Lathe, 8.7" swing OCS, 2000 RPM, 7.8 HP, Taper, DRO, I/M threading, s/n 08401597, New 1994

# SAWS

2006



Kasto Kastotwin L4 Automatic Column-Type Horizontal Band Saw, 16" capacity, digital control, auto power infeed, s/n 6425 106 024, New 2006



1980



Marvel Series 8 Mark I Tilting Frame Vertical Band Saw, 18" x 20" capacity, clamping, s/n 821887-W, New 1980



# QUALITY

16" Starrett HE400 Optical Comparator, Quadra-Chek 200 computational DRO, surface illumination, s/n 70053, New 2003

Gagemaker Thread Gauge Generator

Pryor PortaDot Programmable Pin Marker on 6' Articulating Arm

100's of large diameter Thread and Bore Gauges

King Portable Brinnell Tester

Granite Surface Plates, Mitutoyo Digital Height Gauges, Mitutoyo & Starrett Digital Calipers, Vernier Scales, Mics, Reference Blocks, Pin Gauges, Etc.

# TOOLING

Kennametal Tool Boss Perishable Tool and Insert Dispenser, 174 tooling compartments, scanner & card reader

Dozens of Lista Tool Cabinets, (3) Lista shop floor computer consoles, Lista machinists desks, Snap-On rolling tool chests, and Wurth hardware bins, heavy duty tooling cabinets and racks

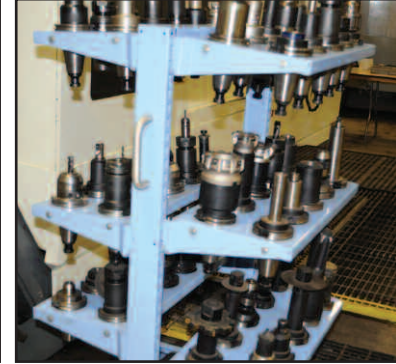
Live Turning Tools, Lathe boring bars, 100's of chuck jaws, ID & OD turning tools, CT-50 & 40 taper tool holders, drills, end mills, reamers, broaches, threaders, inserts, collets, etc



16" Starrett Optical Comparator



Views of Gauges



View of CAT 50 Holders



View of Gauge Room



GCI Balancer with Marker



Cabinet



Tooling Cabinet

**SEVERAL AVAILABLE**



Steady Rest



Overview of Tooling



Inventory of Bolts & Hardware w/Cabinets



FireSafe Cabinet



**HUGE QUANTITY**

View of Cabinets



**SEVERAL AVAILABLE**

View of Cabinets



**SEVERAL AVAILABLE**

Snap-On Tooling Cabinet

# TOOL ROOM & WELDING

# FACILITY & MAINTENANCE

Cantek RF-40MS Drill 1-1/2 HP 18" x 18" table s/n 734139  
 55 Ton Hydraulic H-Frame Press  
 Rigid Pipe Threader  
 STM Drill Re-Sharpener  
 Manus Abrasive Blast Cabinet  
 Keen Cut-off Saw, Power Fist Tube Bender,  
 Phosphate coating tank,  
 Part Wash station, Miller Dimension 452 Mig/tig Welder with  
 W60 Series Wire Feeder, Idealarc DA250 Arc Welder, Custom Power Welding  
 Positioner, Oxy Acetylene Set, Micro Air Weld Fume Collector, Heavy-Duty Steel  
 Welding Table, Rod Curing Oven

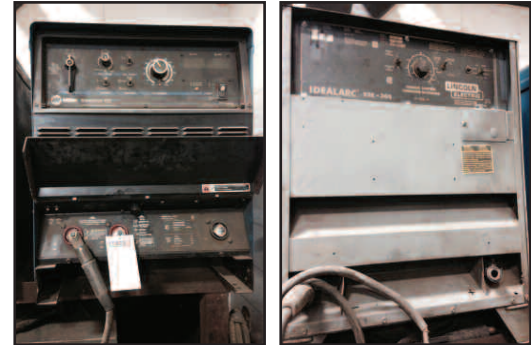
20 HP Atlas Copco GX15 FF Rotary Screw Air Compressor, 128 psi, tank  
 mounted, New 2004  
 15 HP Atlas Copco GA11 Rotary Screw Air Compressor, New 1991  
 Atlas Copco FD30 Refrigerant Air Dryer  
 5 Ton Gantry Crane, 5 ton Shaw box electric hoist, 45'L x 20'span x 12' work height  
 (2) 1 Ton KoneCrane Jib Cranes, 12' Arm, 1 Ton & 1/2 Ton Jib Cranes w/Elect. Hoists  
 2 Ton Engine Hoist, Lifting Magents, Spreader Bar  
 Hydraulic Pallet Jacks  
 Isuzu Box Truck  
 Dodge Ram 3500 Heavy-Duty Pickup Truck  
 5,000 Lb. Toyota Forklift  
 Conference Room Furniture



55 Ton Hydraulic H-Frame Press



STM Drill Re-Sharpener



View of Welders



View of Rotary Screw Air Compressors



Kennanetal Carousel w/Huge Quantity of Inserts



Rigid Pipe Tape



View of Maintenance Room



**MANY OFFICES W/DESKS, CHAIRS AND SUPPORT EQUIPMENT AVAILABLE**



5 Ton Gantry Crane



1 Ton KoneCrane Jib Crane



Isuzu Box Truck



Dodge Ram 3500 Heavy-Duty Pickup Truck



5,000 Lb. Toyota Forklift

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## 92 STREET BUILDING

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- Potential yard
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darryl.mcgavigan@colliers.com

ASSOCIATE:  
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**REMOVAL DEADLINE: Friday, May 2nd, 2014**

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## COMPLETE CLOSURE OF MAJOR CNC TURNING & MACHINING FACILITY



**2007**

Gildemeister CTX 620 Multi-Axis CNC Turning Center

**Attention Plant Manager**



Auctioneer, John Sharpe



Scan Here to Register for the Sale!



# PUBLIC AUCTION

By Order of Board of Directors of: **KWESTOR ENTERPRISES LTD.**

**LOCATION:** 5704-92 St., Edmonton, Alberta T6E 4Y6, CANADA **INSPECTION:** Tuesday, April 15th, 8am to 3pm MDT

**APRIL**  
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**1998**

Kitamura Mycenter-7X 4-Axis VMC



**2007**

DMG DMU100 MonoBlock 5-Axis VMC



**2001**

Daewoo Puma 400LB 2-Axis CNC Turning Center

**HELP DESK**

For Online Registration, Inspection & Transportation,  
 Call Raleigh at (818) 465-6700 • (888) 998-4440  
 or email raleigh@machinerynetwork.com

**REMOVAL DATE:**

Items Must be Removed by: Friday, May 2  
 No Exceptions.

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