

PUBLIC AUCTION

M.C.
Laser
WERKS

Inc. 760 Bayview Drive, Barrie, Ontario, Canada

Laser Cutting Fabrication Facility



TRUMPF MODEL TRUMATIC L3030



AMADA MODEL RG80, CNC PRESS BRAKE



TRUMPF MODEL TRUMATIC L2530

AUCTION:
Wednesday
March 23,
10:30 AM

Inspection:
Tuesday March 22,
9 AM to 4 PM

Onsite & Online
Webcast

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LIQUIDATIONS
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TRUMPF LASER CUTTING SYSTEMS



TRUMPF Model Trumatic L3030, TLF 4000 Watt Turbo Resinator, Siemens Sinumerik 840D Control, Automatic Dual Pallet Size 5' x 10', Travels: X-120", Y-60", Z-5", Max Workpiece Weight 1,562 lb, Max Positioning Speed 2,400 IPM Parallel Axis, 3,340 IPM Simultaneous, Dust Collector, Beam On Hours 12,358, s/n A0220A0053



TRUMPF Model Trumatic L2530, TLF 3,000 Watt Laser, Siemens Sinumerik 840D Control, Automatic Dual Pallet Size 4' x 8', Travels: X-98", Y-49", Z-4.5", Max Material Thickness $\frac{3}{4}$ ", Beam On Hours 21,214, KKW Riedel Chiller, 2 Extra Laser Heads, s/n 910283

1995



AMADA MODEL LASMAC 1212αII

CNC LASERS

1995 **AMADA** Model Lasmac 1212αII, Fanuc 16L Control, C1500B, 1,500 Watt, 50" x 50" (Progressive Movement Table), Rapid Axis Speed X&Y 262 FPM, Z-196 FPM, Max Material Thickness .354", Max Workpiece Weight 462 lb, 46"x36" Auxiliary Table, KK Chiller, s/n 112 12187 – Laser sn L95615824

2008 **LASER** Engraving Cutting System, Model 1612, 66"x48" Table Size, Travels: 63" x 47", 120 Watt, Air Pump

CNC VERTICAL MACHINING CENTER

1999 **HAAS** VF3, Dual 19" x 40" Pallets, 7,500 RPM, Travels: X-40", Y-20", Z-25", 40 Taper, 20 ATC, HAAS Pallet Changer, Programmable Coolant, Brushless Servos, Chip Conveyor, Coolant Through Spindle, Quick Code, Macro Code, Coord Scale, Rigid Tap, 20 HP, s/n 18098

CNC LATHE

1988 **MAZAK** Model QT 8N, Mazatrol T32-2 Control, 8" 3 Jaw Chuck, 12 Station Turret, Tailstock, Collet Chuck, Parts Catcher, Tool Presetter, sn 89461H21

LEXAIR Multi Feed Barfeed, Model ML-2, 3" x 65" Capacity, Pendant Control, sn 2988

PRESS BRAKES

2000 **AMADA** Model RG80, CNC Press Brake, 8' x 88 Ton, 3 Axis, NC9-EX II CNC Control, Distance Between Housings 80.8", Throat Depth 15.75", Stroke 3.9", Open Height 14.58", 7.5 HP, sn 8111983

2000 **AMADA** Model RG 25, CNC Press Brake, 4' x 27.5 Ton, Hurco Autobend 6, 2 Axis, Throat Depth 15.75", Stroke 3.9", 2 HP, sn 256363

PROMECAM Model RG 75-30, Hydraulic Press Brake, 10' x 82 Ton, sn 0207530502

DONEWELL Model 55-6H, Press Brake, 6' x 55 Ton, Shut Height 7.5", Stroke 4", Cybelec DNC 7000 Control, ISB Light Curtains, sn 385041972

ALLSTEEL Model 20-4, 4' x 20 Ton, Hydraulic Press Brake, CompUBend 610 Control, Variable Stroke 0-4", Open Height 11-1/2", Shadow Light Curtains, 5 HP, sn 117

Large selection of assorted press brake tooling

CNC TURRET PUNCH

AMADA Model Aries 245, 22 Ton, Amadan 04PA Control, Max Sheet Size 39" x 100", Table Size 96" x 47", Max Sheet Thickness 0.177", Max Traverse 39"x50", Max Sheet Load 110 lb, 20 Station Turret, 2 Auto Index, sn 620

STRIPPIT 40 Ton Punch, Model Custom 30/40, 30" x 40 Ton, 30" Throat, Table Size 48"x102", sn 069102374, Plus Large Selection Of Dies and Punches

IRONWORKER

PEDDINGHAUS 4"x4"x3/8" Mechanical Ironworker Model 210 Super 11, 44 Ton, Flat 4"x5/16", Round 1-5/16", Notching Up To 5", Max 42 SPM, sn 4400457374099

SHEAR

PROMECAM 10' x 1/4" Hydraulic Shear, Front Operated Power Back Gauge, 64" Squaring Arm, sn 6310 60518

Bid ONLINE at



1999



HAAS VF3 CNC VERTICAL MACHINING CENTER



MAZAK QT 8N CNC LATHE



LASER ENGRAVING CUTTING SYSTEM, MODEL 1612

CAN'T ATTEND AUCTION?
ALSO BID ONLINE VIA INFASSETS.COM

2008



2000

3 Axis

AMADA
MODEL RG80,
88 TON CNC
PRESS BRAKE

DEBURRING

AS NEW! 2008 **PROSTEEL / JONSEN**, Model SG1030-JS, 39" Capacity, Single Head, Adjustable 7" Diameter Contact Drum, Motorized Height Adjustment w DRO, 4 Patented Synchronized Jack Screws, sn C7141

AMADA Model DB610, 25" Wide Belt, 5 HP, sn 61000256, Including AMADA Model DB-25 Dust Collector

LATHES

SOFA 24" x 120", Model SU582, 16" 3-Jaw Chuck, 3" Bore, Spare Chucks Up To 14" 4-Jaw, Tailstock, Toolpost, Steady Rest, sn 91015

SOUTH BEND 13" x 28", 6" 3 Jaw Chuck, Tailstock, Toolpost

HARRISON 11 Lathe, Model # L5, 11" x 22", 8" 3 Jaw Chuck, Tailstock, Toolpost, sn 149667

KENT Model JHS-GH1340A, 13" x 40", 2 Speed Motor To 1,800 Rpm, 1-1/2" Bore, Tailstock, Toolpost (lathe in repair)

SAWS

2001 **MEP / HYD MECH** Horizontal Bandsaw Model Shark 270, 1" Blade, Mitre Capability, Infeed Roller Conveyor, MEP Cut Control System, sn 129316-38/E

1997 **DOALL** Fully Automatic Horizontal Bandsaw Model C916A, 1" Blade, 158" Blade Length, Approx. 9" x 16" Capacity, sn 528-97290

JET Horizontal Bandsaw, Model 712, 3/4" Blade, 7" Round Capacity, 7"x12" Rectangle Capacity, sn 0031861

ER MAIER Roll In Bandsaw
GROB Bandsaw, 24" x 24", 18" Throat, 1/4" Blade

DOALL Vertical Bandsaw Model 1612-H, 16" Throat, 24" x 30" Table, 1" Blade, Blade Welding Attachment, sn 288-69221

PROGRESS Model P12-60 Combination 6"x2" Belt & 12" Disc Sander, sn 20398
Stroke Sander, 5" x 6' Belt

URETHANE FAST PLATE ROLL

1996 **FW FACCIN** 2 Roll Urethane Fast Plate Roll, Model HCO Type 670x2, 26.5"x12" Diameter Urethane Bottom Roll, 28"x4" Top Roll, Pre-bending Mild Steel 0.12", Pre-bending Stainless Steel 0.10", 7.5 HP, sn 960868-176

PLATE / PYRAMID ROLLS

Initial Pinch Plate Rolls, 4' x 4" Rolls, Top Roll 6", 10 Gauge, Electric Control Panel

Initial Pinch Rolls 3' x 2", Electric

Initial Pinch Rolls 3'x2", Manual

Pyramid Rolls, 12" Wide x 6" Rolls, 1.5 HP Motor
Custom Angle Roll, 7" Diameter Rolls

MILLS / DRILLS

(2) **CINCINNATI** Production Mills Model 100 Powermatic, 12"x54" Table, 5" Blades

2000 **CRAFTEX** Benchtop Mill, Model B1977, 8" x 29" Table, Morse Taper 3 Spindle, 1.5 HP, sn VT35814

ROSSI VO Mill, 9" x 47" Table, 80-2,860 RPM, Acu-Rite 2 Axis DRO, 550 V, sn 816

KENT Mill, Model KTM-380, 9" x 42" Table, Collet Chuck, SN 781121-2

*This brochure is only a partial listing.
Please visit our websites at www.infassets.com
for more detailed listings and photos.*



AMADA MODEL RG 25, 27.5 TON CNC PRESS BRAKE



PROMECAM MODEL RG 75-30, 82 TON HYDRAULIC PRESS BRAKE



DOWELL MODEL 55-6H, 55 TON HYDRAULIC PRESS BRAKE W/ CYBELEC DNC 7000 CNC BACK GAUGE



ALLSTEEL MODEL 20-4, 20 TON, HYDRAULIC PRESS BRAKE, COMPUBEND CNC BACK GAUGE



PARTIAL VIEW OF PRESS BRAKE TOOLING

Bid ONLINE at

BidSpotter.com



AMADA 22 TON CNC TURRET PUNCH MODEL ARIES 245



PROSTEEL / JONSEN DEBURRING MACHINE MODEL SG1030-JS

As New!



PEDDINGHAUS 4" x 4" x 3/8" MECHANICAL IRONWORKER



STRIPPIT 40 TON PUNCH, MODEL CUSTOM 30/40



PROMECAM 10' x 1/4" HYDRAULIC SHEAR



SOFIA LATHE 24" X 120", MODEL SU582

1 of 4 Lathes



DOALL FULLY AUTOMATIC HORIZONTAL BANDSAW MODEL C916A



AMADA DEBURRING MACHINE MODEL DB610



1997

MEP / HYD MECH HORIZ BANDSAW MODEL SHARK 270

SNOW Tap Mill, Model TA3, w Snow Tap Head Model Size-3, Max RPM 1,800, Max Capacity 1-1/2", Collet Spindle, 10" x 18" Adjustable Table, 3/4 hp, 550 V, sn 39231-1271,

SNOW Tap Mill, Model TA2, Snow Tap Head Model 200, Max RPM 2,500, Max Capacity 6-5/16, Collet Spindle, 23" x 16" Adjustable Table, 1/2 hp, 550 V, sn M397774-374

UNIMILL Horizontal Mill, Model, 2COA2-12PO, 12' x 54" Table, Max 1,000 RPM, Pendant Control 575V, sn 3698934

SOUTH BEND DEKA Drill Model HRG-712-14, 18.5"x14.5" Table, Button Control, sn HRG-1397-5-1-74

3 Assorted Drill Presses

TUBE BENDER

1999 CBC, Alta Tecnologia Italiana, Bender, Model UN7 70B, Digital Control Panel w DRO, s/n 04051139

DRY ICE BLASTER

2008 LITTMAN PRAZISION Model LT 100/280 Dry Ice Blaster, Manometer for Air and Motor, Control Valve, Pmax 15 Bar, sn 570

SPINNING MACHINE

Electric Spinning Machine, 46" Bed, 9" Discs, Tailstock, Low-High Speed Controls, 2 HP, sn GS 811, Plus Huge Selection Of Spinning Dies

GRINDERS

EXCEL Precision Rotary Surface Grinder, Model #1, 5" x 10" Chuck, 7" Diameter Grinding Wheel, Max Distance Under Wheel To Base Plate 8 - 1/4", Max 3,400 RPM, 550 V

COVEL Surface Grinder, Model #20, 6" x 14" Chuck, Max Capacity 18" x 6" x 12", Under 10" Diameter Grinding Wheel

PRESSES

SOUTH BEND OBI Press, Model 60, 60 Ton, 4" Stroke, Bed Area 32"x21", Button Control, sn 60FW-AC, 69175 (10)

BAWDEN OBI Press Model#4, 45 Ton, 19.5"x28.5" Bed, Foot Pedal Control (3)

RELIANCE OBI Press Model 45, 45 Ton, 20"x22" Bed, Foot Pedal Control (2)

BROWN BOGGS OBI Press, Model 15L, 40 Ton, 18"x28" Bed, Foot Pedal Control (5)

ROUELLE Vertical Press Model 40-H, 40 Ton, 16"x26" Table, Palm Button Control, sn 12514 (8)

BROWN BOGGS OBI Press, Model 13LW, 20 Ton, 20"x11" Bed, Foot Pedal Control, 1-1/2 HP, 550V (6)

OBI Press Model #21, 12"x34" Bed, Foot Pedal Control (5)



1995

Mint!

FW FACCI 2 ROLL URETHANE FAST PLATE ROLL, MODEL HCO



VIEW OF 2 **SNOW** TAP MILLS MODEL TA2 & TA3



1999

1 of 4 Rolls

INITIAL PINCH PLATE ROLLS, 10 GAUGE, 4' CAPACITY



CBC BENDER, MODEL UN7 70B



1 of 2

CINCINNATI PRODUCTION MILLS MODEL 100 POWERMATIC



LITTMAN
PRAZISION
MODEL LT
100/280 DRY
ICE BLASTER



ELECTRIC SPINNING MACHINE, 46" BED



EXCEL PRECISION ROTARY SURFACE GRINDER, MODEL #1



CUSTOM ANGLE ROLL, 7" DIAMETER ROLLS

PRESSES (con't)

RHODES OBI Press, 15"x22" Table, Foot Pedal Control (9)

OBI Press, Model C16, 25"x40.5" Bed, Foot Pedal Control, (1)

DURANT Model 1516 Uncoiler & Feeder
Custom Fabricated Pedestal Type Pneumatic Die Punch, Foot Control, Plus Assorted Dies
Assorted Flat Stock Uncoilers, Dereelers, Huge Selection Of Assorted Press Dies
DIE SYSTEM: Quick Change, Interchangeable Die Holders For Punching Washers

SPOT WELDERS

2003 **DENGSHA** 100 KVA, 16" Throat, Decomstar 70 Resistance Weld Control, sn 031074

MEDAR Model Mercury 50 KVA, 36" Throat, Electric Control Panel

THOMPSON Model 171, 15 KVA, 21" Throat, 550V, sn 4024

WELDOMATIC Model FTC, 15 KVA, 24" Throat

WELDING DEPT

(2) **MILLER** Syncrowave 250 DX, Miller Chiller
LINCOLN ELECTRIC Power Mig 350 MP, Chopper Technology DRO

LINDE Model UCC-305 Power Supply

(2) **HOBART** Ironman 275, DRO

LINCOLN Idealarc 250 Welder

BOC Model C-SW 250 w Coolmate 3 Chiller

BOC Migmatic 250X

MILLER Millermatic 252, DRO

MILLER Millermatic 251, DRO

HYPERTHERM Powermax 600

HBS Model CD 2300

(2) **AIRBOX** Smoke Collectors

Assorted Welding Tables, Fixtures, Etc

POWDER COAT LINES & SUPPORT

Installed in 2010 **JEMENERGY** Automatic Powder Coat Line, 3 Stage Washer, Cure Oven, Dry Oven, 42" x 68" Wash Opening, Power Chain Conveyor, ITW GEMA Powder Coat Guns & Controls, Stainless Steel Construction Spray Booth, Lighting, 7.5 HP Dust Collector, New Applied Lube Lubrication System, Load Carts

MANUAL Powder Coat Line, Conveyor, 31"x71" Opening, Including Stainless Steel Spray Station, Oven, Dip, Wash Etc.

LANDA Pressure Washer Model S530EA3, 10 HP, sn 9108

ACETONE Powder Coating Strip Tank
Disassembled: Batch System 10'x10'x20' Oven
Large Selection Of Assorted Powder Coat Powder

SANDBLASTING

RUEMELIN Sand Blaster type AP-5600, Size 700,sn 49459, plus dust collector outside

(2) Sandblast Cabinets, Dust Collector

FURNACES

OLYMPIC Electric Kiln, Model 139FLE, Interior Dimension 12.5"x7.5"x9", 15 Amp, 1800 Watt, Max Temp 2,250 F, sn U-0544

LUCIFER Furnace, Model HL7-036, Max Temp 2,300 F, 575 V, Appr. 2' x 2' x 3', sn 5288



1 of 9 OBI Presses

SOUTH BEND 60 TON OBI PRESS, MODEL 60



2003

DENGENSHA 100 KVA SPOT WELDER



PARTIAL VIEW OF ASSORTED PRESS DIES



DIE SYSTEM: QUICK CHANGE, INTERCHANGEABLE DIE HOLDERS FOR PUNCHING WASHERS



Installed in 2010 at a cost of \$300K



PARTIAL VIEW OF **ITW GEMA** PAINT GUNS

JEMENERGY AUTOMATIC POWDER COAT LINE



PARTIAL VIEW OF WELDING DEPARTMENT

APPRAISAL SERVICES

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1 of 2

SANDBLAST CABINETS



VIEW OF **DEVAIR** 50 HP & 30 HP COMPRESSORS



1 of 3

RAMPE TUMBLER

AIR COMPRESSORS

- DEVAIR** DSC-50, 50 HP Screw Type
- DEVILBISS** 50 HP, Model DSC5069, sn 35837RF
- DEVAIR** 30 HP, Piston Type
- (3) **DEVAIR** Dryers
- DEVAIR** 15 HP Piston Type
- DEVAIR** Receiving Tank

SUPPORT EQUIPMENT

- KREG** Router Table, Freud 3-1/4 HP Plunge Router, 32"x24" Table
- Brown Boggs Box and Pan Brake, 4' x 16 Gauge
- GABRO** Box Folder Model BF 620, 24"x18 Gauge Max, sn 1499
- SAMPSON** Hand Shear, 8" Blade
- HISPEED** 32" Manual Bearing Press
- Vibratory Bowl Finisher, 24" Diameter
- RAMPE** Tumbler 11"x23"x11" Capacity, Auto Lube,
- (2) Manual Tumbling Machines: 36"x27", 15"x12"
- Manual Pedestal Rivet Machine
- MTD** Yard Machines Snow Blower, 8.5 HP, 26" Extreme Auger

MISCELLANEOUS

Work tables, Vices, Toolboxes, Scissor Lift Pallet Tables, Chucks, Ladders, Job Boxes, Manual, Electric & Pneumatic Hand Tools, Height Gauges, Drill Bits, End Mills, Cutters, Etc, Asst Die Lifts, Electric Cement Mixer

RAW MATERIAL

Huge Selection Of Assorted Full Size and Cut Steel, Aluminum, Brass, Copper, Vinyl Sheets, Rolls, Barstock Etc.

INVENTORY

Large Selection of Parts, Electrical Component Inventory, Wiring, WIP, Finished Goods, Lights, Switches, Etc (over \$100,000 at cost)

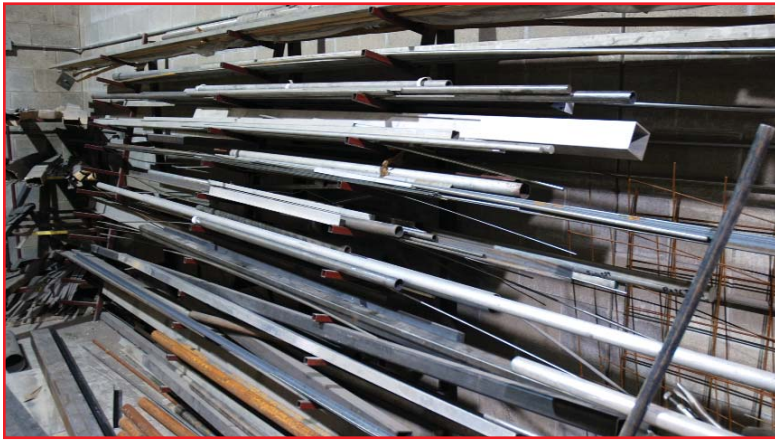
ROLLING STOCK

- FORD** F150 Ext Cab Pickup Truck
- UNO** Snorkel Lift, UNO 33G, Work Height 39', Platform Size 30"x48", 500 lb Capacity, Propane Conversion
- YALE** 7,600 lb Capacity Propane Forklift, Model GLC 080LNSBE085, 3 Stage Mast, Side Shift, 5' Forks, sn N474394
- DAHMER** 6,000 lb Capacity Yard Forklift, Model 1200, Diesel, 2 Stage Mast, 48" Forks, sn 60357
- TOYOTA** 5,000 lb Capacity Forklift, Model 7FGU25, 3 Stage Mast, Side Shift, sn 66354
- CROWN** 4,000 lb Capacity Electric Pallet Truck, Model 40-WBTL-S, sn 6A154939

STORAGE

- TEX** Open Top Sea Container w Tonneau Cover, Max Weight 67,200 lb, 2365 Cu Ft Capacity
- (2) 53' Sea Containers
- 53' **DORSEY** Road Storage Trailer

Intellectual Property, Complete Offices, Desks, Chairs, Computers, Flatscreen Monitors, Boardroom Furniture & Equipment, Server Room, Phone System w 15 Panasonic KX T7630 Headsets



PARTIAL VIEW OF ASSORTED RAW MATERIALS



UNO SNORKEL LIFT, UNO 33G



1 of 3 Forklifts

Up To 7,600 lb Cap.

TOYOTA 5,000 LB CAPACITY FORKLIFT



FORD F150 EXT CAB PICKUP TRUCK



1 of 3 Sea Containers

TEX OPEN TOP SEA CONTAINER



CROWN 4,000 LB CAP. ELEC. PALLET TRUCK

Auction Notice:

Atcon Industrial – Over 75,000 Sq Ft of Large Capacity Precision CNC Machining. **Tuesday April 5th**, Miramichi, New Brunswick, Canada

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A 2% surcharge will apply on all payments made by credit card.
Online registration must be completed by 5pm, Tuesday March 22, 2011.
A 13.5% buyers premium will be added to all onsite purchases (16.5% Online).
A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).
A 25% deposit is required at time of purchase, balance due by 4 pm, Thursday March 24, 2011. **NO EXCEPTIONS.**

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL.
All subject to prior sale. All Sales in Canadian Funds.

Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

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All Items By Friday April 1, 2011. **Hours:** Monday – Friday between 8 am – 4 pm.
No items may be removed during auction. **NO EXCEPTIONS.**

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Exit airport and follow signs to 401 E (signs for Weston Road/Black Creek Drive/Collectors), Take exit 359 for 400 N toward Barrie, Follow Hwy 400 N (for 70km, Take exit 90 for Mapleview Drive, Turn right at Mapleview Dr E, Turn right onto Bayview Dr.

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In Good
Standing Of:



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