

# PUBLIC AUCTION

## TRI-SERVICE METAL PRODUCTS

Large Capacity Fabrication, Seam Welding & Overhead Cranes

4 Chisholm Court, Ajax (Toronto), Ontario, Canada



12' Throat

DINO Turbo XL Hydraulic Inside Seam Fitting & Welding Machine



1 of 3 Boring Mills

UNION 4" Horizontal Boring Mill, Model BFT-102



1 of 3 Plate Rolls

10' x 3/4" Capacity

PULLMAX PV7H Hydraulic Pyramid Rolls, 10' x 3/4"



PULLMAX Angle Rolls, Model Z43, 6" x 6" x 1/2"

**Also Featuring: 10 Overhead Cranes, 50', Up To 20 Ton**

**Auction: Tuesday June 16, 10:30 am (ET)**

**Inspection: Monday June 15, 9 AM to 4 PM**


**Bid Live Onsite & Online Via**

**BidSpotter.com**

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# LARGE CAPACITY SEAM WELDER



DINO Turbo XL Hydraulic Inside Seam Fitting & Welding Machine, Travelling Base, Turning Roll, Lincoln Idealarc DC-600 Power Source, Lincoln NA-3S Sub Arc Wire Feeder, and Flux Hopper, 12' Throat, 80' Rails, 3 Heavy Duty Tank Rolls, sn 86049, AC530295

**Additional Photos Available Online and on Bidspotter.com**

# HEAVY DUTY FABRICATION



10' x 3/4"

PULLMAX PV7H Hydraulic Pyramid Rolls, 10' x 3/4"

## PLATE ROLLS

PULLMAX PV7H, 10' x 3/4" Hydraulic Pyramid Type Rolls, 14" Diameter Rolls, Hydraulic Drop End, sn 4075

Pyramid Plate Rolls, 8' x 8", Manual Adjustment

KEETONA Powered 50" x 10 Ga Initial Pinch Rolls, 4" Rolls

## ANGLE ROLLS

PULLMAX Z43 6" x 6" x 1/2" Pendant Controlled Hydraulic Angle Bending Rolls, 16" Diameter Rolls

## SHEAR

PULLMAX GSA-430 10' x 1/2" Hydraulic Shear, Front Operated Power Back Gauge, 10" Side Frame Gap, Squaring Arm, 2 Front Support Arms, sn 2726

## PRESS BRAKE

CINCINNATI Series 19, 500 Ton x 14' Mechanical Press Brake, 4" Stroke, Mechanical Clutch, Machined Bed and Ram, Tooling, ISB Lights, sn 34957



6" x 6" x 1/2" Capacity

PULLMAX Angle Rolls, Model Z43, 6" x 6" x 1/2"



18' x 500 Ton

CINCINNATI Series 19, 500 Ton x 18' Press Brake

Bid Live ONSITE  
or ONLINE at

**BidSpotter.com**



10' x 1/2"

PULLMAX GSA-430 10' x 1/2" Hydraulic Shear



8' Pyramid Plate Rolls

4" Spindle



UNION 4" Horizontal Boring Mill, Model BFT-102



3 Available

OMS 170-SL 6" x 6" x 5/8", 90 Ton Iron Worker



BERTHIEZ IR9320/3 Vertical Boring Mill

1 of 4 Saws



HYD-MECH S-25A Automatic Bandsaw

## BORING MILLS

UNION BFT-102 4" Horizontal Table Type Boring Mill, 49" x 55" Rotary Table, 50" Vertical Travel, 60" Longitudinal Travel, 50" Cross Travel, 8 to 1,600 RPM, 18" Removal Facing Head, Angle Plates, Heidenhain 3 Axis DRO, sn 1933305

BERTRAM 72 Vertical Boring Mill, 2 Rail Heads, Side Head, 8.5 to 52.5 RPM, 50" Under Rail, Pendant Controlled, 72" Table

BERTHIEZ IR9320/3 Vertical Boring Mill, 40" Table, 50" Under Rail, 25Kw Drive, Vertical & Side Head, sn 6052

(2) 6' Angle Plates

## SAWS

HYD-MECH S-25A 20" x 30" Horizontal Bandsaw, Auto Infeed Conveyors, sn 90388094

HYD-MECH S-20 13" x 18" Horizontal Bandsaw, sn 60898774

DO-ALL V26 Vertical Bandsaw, sn 26481993

VERTICUT 114A Bandsaw, sn 525



72" Table

BERTRAM 72 Vertical Boring Mill



**10,000 lb Capacity**  
**1 of 3 Weld Positioners**

**IRCO** 10,000 lb Cap. Weld Positioner, Model 10K-12 x12



**4 Available**

**1 of 15 MILLER Welders**

**MILLER** AlumaPower 350 Welders

## IRONWORKERS

**OMS** 170-SL 6" x 6" x 5/8", 90 Ton Mechanical Iron Worker, sn 053

**OMS** 130-SL 4" x 4" x 3/8", 50 Ton Mechanical Iron Worker, sn 0266

**CARDIF** 2 4" x 4" x 3/8", 28 Ton Mechanical Iron Worker, sn 18954

## PLASMA TABLES

**KOIKE ARONSON** IK-1500G 10' x 10', 2-Axis CNC Plasma Cutting Table, Burny 3 CNC Control, Single Torch

**CANOX** 6' x 12' Profile Burning Table, HL7 Tracing Head, L-Tec PCM 100 Plasma Cutting Unit, sn A89B08601

## RADIAL DRILLS

**MAS** VR6A 6' Radial Arm Drill, 11-2,000 RPM, Box Column, Coolant, Power Clamping, Power Elevation

**AMERICAN** Maxi Speed Hole Wizard 8' x 15" Radial Arm Drill 45-2,250 RPM, 2 Box Tables, Coolant, sn 132M52

## MILLS

**TOS** FGV-32 Vertical Milling Machine, 12" x 50" Table, 50 NMT Spindle, Swivel Head, sn 3230008673

**DARBERT** Vertical Milling Machine, 9" x 42" Table, R-8 Spindle Taper, Power Feed, Variable Speed 60-4200 RPM, Heidenhain 2-Axis Digital Read Out, 990923

**KONDIA** Powermill FV-1 Milling Machine, sn AA-881

## LATHES

**VICTOR** 2080 Gap Bed Engine Lathe, 18" x 75", 3.25" Spindle, 116 to 1,000 RPM, 3 & 4-Jaw Chucks, Coolant, sn 710741

**DEAN SMITH & GRACE** 30XS Engine Lathe 30" x 72", 24" 4-Jaw Chuck, Coolant, 4-Way Tool Post, Anilam 2-Axis DRO, sn 41273

## MILLER WELDERS

(4) **MILLER** ALUMAPOW 350 Mpa w/XR Alumafeed Wire Feed, XR Alumapro Gun & Cooler, sn's MC011499A, MB500187V, MC011501A, IE60794-1-5-10, MB430439A, 1EC60974-1-1-10, MC011500A, MB450290V

(2) **MILLER** Dimension 652 650 Amp DC Welder, Cobramatic Wire Feeder, Magnum Water Cooler, sn LC169926, 35813, sn LC169925, 08040218

**MILLER** Deltaweld 650 Welder, Miller XR Wire Feeder, AlumaPro XR Gun, Water Cooler, sn JF892164, LE134752

**MILLER** CP-5VS 500 Amp DC Welder, Cobra Wire Feeder, Cobra Gun, Water Cooler, sn M272316, 8040217

**MILLER** Synchrowave 300 AC/DC Tig Welder, Coolmate 40 Water Cooler, sn JB482265



**1 of 3 Mills**

**TOS** FGV-32 Vertical Mill



**6 Available**

**1 of 15 LINCOLN Welders**

**LINCOLN** Idealarc DC-600 Welders



**1 of 2 Lathes**

**VICTOR** 18" x 75" Engine Lathe, Model 2080

**AMERICAN** 8' Radial Arm Drill

**6' Mas Radial Also Available**



**IRCO** 7.5T PRUT Weld Positioner



**1 of 2**

**KOIKE ARONSON** IK-1500G 10' x 10', CNC Plasma Cutting Table

**30' Travel**



**ESAB 1000 Welder**

PANASONIC 6 Axis Welding Robot, Model TA1400

**Approx 18' x 20'**



**Lincoln 1000 Welder**

CAMTRON Welding Manipulator



**Lincoln 800 Welder**

ARONSON GEM-E8 Welding Manipulator

**1 of 2**



**Lincoln 600 Welder**

WELD ENGINEERING Welding Manipulator



Partial View of 22 Sets of Heavy Duty Tank Turning Rolls

(2) MILLER CP-302 300 Amp DC Power Supply, Cobramatic Wire Feeder, Coolmate Water Cooler, sn LF410942C, 34397, sn KH488807

MILLER Synchrowave 500 Tig Welder, Water Cooler, sn KA795527

MILLER Synchrowave 350 LX Tig Welder, Water Cooler, sn LH030160L

MILLER Synchrowave 250 Tig Welder, sn KA863323

MILLER Dynasty 300DX Tig Welder, Water Cooler, sn LE083587

## LINCOLN WELDERS

(6) LINCOLN Idealarc DC -600 600 Welders, Lincoln LN7 Wire Feeders

(2) LINCOLN Idealarc R3R-500 Welders, sn's 291648 & 291649

LINCOLN Invertec V450 Pro 450 Amp, Welder, Lincoln LF7 Wire Feeder, sn V1070504479, V1070308651

(2) LINCOLN R3R 400 Welders, Lincoln LN7 Wire Feeders, sn's C1960200761 & C1960200762

LINCOLN Idealarc Arc TM-300/300 AC/DC 300 Amp Welder, sn AC665497

(2) LINCOLN Square Wave Tig 265 Tig Welders, sn V1970511486 & V197100717

LINCOLN Idealarc Arc 250 Welder, sn C198020048

## MISC WELDERS

NELSON TR-1800A Stud Welder, 7/8" Capacity, sn HE780296

ESAB LAD800 Power Supply, sn 441-711-5317

ESAB LAD1400 Power Supply Under Plastic, sn 501-621-6072

ESAB Plasmarc PC-150

L-TEC PCM 70 Plasma Cutter

L-TEC PCM 100 Plasma Cutter

## WELD MANIPULATORS

IRCO Sub Arc Welding Manipulator, Esab Wire Feeder, Esab LAD 1000 Power Source, 30' Travel, sn 202690, 632-705-6012

CAMTRON Sub Arc Welding Manipulator, Lincoln Idealarc DC-1000 Power Source, Approx 18'W x 20' H, sn 86049, V1960410042

ARONSON GEM-E8 Sub Arc Welding Manipulator, Lincoln 800 AMP Power Source, sn 16928

(2) WELD ENGINEERING Sub Arc Welding Manipulator, Lincoln DC-600 Power Supply, Wire Feeder and Flux Hopper, sn V1071904140

Sub Arc Welding Manipulators, Pro Line 450 Amp Power Source, Wire Feeder and Water Cooler, 6' Beam x 8' High

## WELD POSITIONERS

IRCO 10K-12 x 12" Welding Positioner, 48" Table, 10,000 lb Capacity, sn 14174

IRCO 7.5T PRUT Welding Positioner, 48" Table, sn 7154

ARONSON HD25 Weld Positioner, Max Load 2,500 lbs



(2) CANADIAN CRANE 20 Ton, 50', Double Girder Cranes

**10 Cranes Available**



Partial View of **MUNCK** (2) 15 Ton, (1) 10 Ton, (5) 5 Ton 50' Cranes

**2 Available**



1 Ton Jib Crane, Approx 16' Jib x 18'



**2 Available**

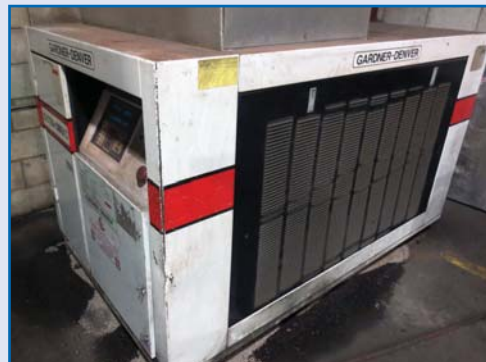
SWL 15 Ton x 12' Spreader Bar



**KITCHEN WALKER** V2 Gear Head Drill Press



**KISTLER PIPE** Positioner



**GARDNER DENVER** 50 HP Air Compressor



**8 Available**

**ACORN** Welding Tables 5'x10'

## TANK TURNING ROLLS

(22) Sets **ARONSON** & Assorted Heavy Duty Tank Turning Rolls

## CRANES

(2) **CANADIAN CRANE** 20 Ton, 50', Double Girder, Top Running, sn's 6778-1, 6778-2

(2) **MUNCK** 15 Ton, 50', Double Girder, Top Running, sn's 88-1500, 88-1501

(1) **MUNCK** 10 Ton, 50', Double Girder, Top Running, sn's 88-1497, 88-1493

(5) **MUNCK** 5 Ton, (3) 50' & (1) 30', Single Girder Top Running, sn's 88-1491, 88-1492, 88-1499, 88-1494, 88-1495, 88-1496

## MATERIAL HANDLING

Jib Crane, Approx 16' Jib x 18', On Concrete Bed, 1 Ton Hoist

Jib Crane, Approx 12' Jib x 10', On Concrete Bed, 1 Ton Hoist

(2) **SWL** 15 Ton Spreader, 12' Bars

**YALE** Electric 1 Ton Hoist

Pallet Truck 5,000 Lb Capacity

Spreader Bars, Assorted Capacity

Lot Chain Slings, Assorted Sizes and Capacities

## FORKLIFTS

**TCM** FCG36N6 7,400 lbs, 189" Lift Height, 3 Stage Mast, Solid Tires, sn 2AT00125

**NISSAN** 60, 6,000 Lbs, 146" Lift Height, LPG, 2 Stage Mast, Solid Tires, sn KGH02-002117

## SCISSOR LIFTS

**SKYJACK** SH11 4626 Electric Scissor Lift

**SKYJACK** SH11 3220 Electric Scissor Lift

**SKYJACK** 750 Lb Electric Scissor Lift

## VEHICLES

2008 **DODGE** Charger, VIN 2B3KA43GX6H493181

2007 **DODGE** RAM 2500 Pick Up Truck, Approx. 90,867 km, VIN 3D7KR26D27G834027

1997 **FORD** Super Duty F-350 Flatbed Single Axle Truck w/Hydraulic Plow Attachment, 16' Deck, Approx 75,884 km, VIN 1FBL4F7GOVEA74465

## STRESS RELIEF

**META LAX** 1300-2AT Vibratory Stress Relief System w/Benchtop Console, sn 1824, Datagraph sn 13424, 2 AT Force Transducer sn 2381 and all Related Components

## SUPPORT EQUIPMENT

**BUFFALO** Forge Victaulic Groover

**CHALLENGE** 18 Plate Beveling Machine

**RIDGID** 535 Pipe Threader

**OSTER** 792-XC-305 Pipe Threader, sn 601

**NAKABO TEKKO CO. LTD.** HSP50Tool Grinder, sn 765



1 of 2

TCM 7,400 lbs Forklift, Model FCG36N6



1 of 3

SKYJACK Model SH11 4626 Scissor Lift

**KITCHEN WALKER V2** Gear Head Drill Press, 25-1,560 RPM, Power Feed, 24" x 14" Table, Coolant, sn 3585

**ERLO TC30** Gear Head Drill, sn 809

**KISTLER** Pipe Positioner, Foot Switch

Hydraulic H-Frame Shop Press, Hydraulic Power Pack

Hydraulic Straightening Table, 5' x 4'6"

Hydraulic Power Pack 40 HP w/Tank

Thermal Fluid Testing Station, Fulton FT-0200-A Boiler, sn 89145

**FORD SMITH** Double End Grinder Double Pedestal Grinder

2" x 16" Double Pedestal Grinder Portable Office on Mezz, Approx 20' x 10'

### AIR COMPRESSORS

**GARDNER DENVER** Electrosaver II 50 HP Rotary Screw Compressor

**THOMPSON GORDON** TG-250 Refrigerated Air Dryer

**DEVILBISS** 15 HP Piston Type Air Compressor

### MISCELLANEOUS

(6) **ACORN** Welding Tables 5'x10'

(2) Steel Banding Carts w/Tools

(3) Flammable Storage Cabinets

(3) 2-Door Storage Cabinets

Plus: Racking, Welding Cables, Weld Supply Room, Motors, Cold Cut Saws, Ovens, Transformers, Hand Carts, Grinders, Torches, Assorted Parts, Tool Crib Containing Chains, Come-A-Longs, Hand Tools, Ovens, Tooling, Drills, Punches, Office Furniture & Equipment



2007

DODGE RAM 2500 Pick Up Truck



1997

FORD Super Duty F-350 Flat Bed Truck

**Additional Photos Available Online and on BidSpotter.com**

### TERMS OF SALE



**Payment:** All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All Online bidders must register on Bidspotter by 5pm Monday June 15.

A 15% buyers premium will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).

A 25% deposit is required at time of purchase, balance due by 4pm Wednesday June 17, 2015. **NO EXCEPTIONS.**

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

*This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

### REMOVAL TIMES

All items by Monday June 29, 2015. Due to Short Time Frame & 10 Overhead Cranes, Exclusive Rigging In Effect – Pricing Available Online Prior To Auction.

**Hours:** Monday – Friday between 8 am – 4 pm.

No items may be removed during auction. **NO EXCEPTIONS.**

**DIRECTIONS:** From Toronto Pearson Intl Airport To: 4 Chisholm Ct, Ajax, Ontario L1S4N8 (Approx 56 km, 45 Mins: Exit Airport, Follow 401 East, Exit Westney Rd S in Ajax. Continue on Westney Rd S, Drive to Chisholm Ct, Turn Left.

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